## MITSUBISHI ELECTRIC HYDRONICS & IT COOLING SYSTEMS S.p.A.

## Data Book

T\_wNEXT3DF\_1220\_EN

# **w-NEXT3 DF** 8 - 15 kW

Air conditioners for IT Cooling with DUAL FLUID system for chilled water feeding.



The pictures of the units are indicative and may vary depending on the model

- For small Data Room
- Bottom or top air delivery
- Dual Fluid system with additional cooling coil
- Plug-fan with EC electric motors
- Air suction temperature up to 45°C
- Total front accessibility
- LAN connection up to 15 units



## INDEX

CERTIFICATIONS	
GENERAL CHARACTERISTICS	
THE SERIES	6
PRODUCT FEATURES AND BENEFITS	6
MODEL IDENTIFICATION	6
STORING TEMPERATURE	6
WORKING LIMITS	7
LIMIT OF CHILLED WATER TEMPERATURE AT THE UNIT'S INLET	7
MAIN COMPONENTS	
OPTIONAL ACCESSORIES	
TECHNICAL DATA - UNDER / OVER VERSION	
DUAL FLUID SYSTEM	
ACTIVE REDUNDANCY	
HYDRAULIC CIRCUIT	
2-WAY BALL VALVE FOR CHILLED WATER FLOW CONTROL (MAIN CIRCUIT AND DUAL FLUID CIRCUIT)	
WATER QUALITY OF THE HYDRAULIC CIRCUITS	
ANTIFREEZE MIXTURES	
ACOUSTIC DATA	
ELECTRICAL DATA	
MICROPROCESSOR CONTROL SYSTEM	
OPTIONAL ACCESSOR CONTROL STSTEM	
OPTIONAL ACCESSORIES: P122 - BOTTOM AIR INTARE+BLIND PANELS OPTIONAL ACCESSORIES: B264 – BACK AIR INTAKE+BLIND PANELS	
OPTIONAL ACCESSORIES: B204 – BACK AIR INTAKE+BLIND PANELS OPTIONAL ACCESSORIES: B821 – COOLING COIL HYDROPHILIC TREATMENT	
OPTIONAL ACCESSORIES: B621 – COOLING COIL HYDROPHILIC TREATMENT.	
OPTIONAL ACCESSORIES: B792 – 400/3+N/50 POWER SUPPLY	
OPTIONAL ACCESSORIES: B794 – 230/1/60 POWER SUPPLY	
OPTIONAL ACCESSORIES: B795 – 230/3/60 POWER SUPPLY	
OPTIONAL ACCESSORIES: B796 – 380/3+N/60 POWER SUPPLY	
OPTIONAL ACCESSORIES: B798 – 460/3+N/60 POWER SUPPLY	
OPTIONAL ACCESSORIES: P091 – BACKUP MODULE CONTROLLER.	
OPTIONAL ACCESSORIES: 383 – NUMBERED WIRINGS + UK REQUESTS	
OPTIONAL ACCESSORIES: A471 – SERIAL CARD RS485	
OPTIONAL ACCESSORIES: A472 – SERIAL CARD RS232	
OPTIONAL ACCESSORIES: A473 – ETHERNET CARD	
OPTIONAL ACCESSORIES: A474 – SERIAL CARD LON	
OPTIONAL ACCESSORIES: B811 - AIR FLOW LOSS ALARM	
OPTIONAL ACCESSORIES: A35B – GRAPHIC DISPLAY "EVOLUTION TOUCH"	
OPTIONAL ACCESSORIES: A381 - DRAIN PUMP	
OPTIONAL ACCESSORIES: A491 - WATER LEAKAGE DETECTOR	
OPTIONAL ACCESSORIES: A492 - WATER LEAKAGE DETECTOR + ADDITIONAL SENSOR	
OPTIONAL ACCESSORIES: A501 - CLOGGED FILTERS	
OPTIONAL ACCESSORIES: A511 – SMOKE DETECTOR	
OPTIONAL ACCESSORIES: A521 – FIRE DETECTOR	
OPTIONAL ACCESSORIES: 5891 - CONTROL UNIT VIA KIPLINK	
OPTIONAL ACCESSORIES: A822 – ADAPTIVE SET-POINT	
OPTIONAL ACCESSORIES: P141 – ANALOGUE SET-POINT COMPENSATION	
OPTIONAL ACCESSORIES: A842 - NETWORK ANALYZER	
OPTIONAL ACCESSORIES: A812 – FREE-COOLING DIRECT CONTROL	
OPTIONAL ACCESSORIES: A791 – AIR TEMPERATURE CONTROL ON AIR RETURN	
OPTIONAL ACCESSORIES: A663 – 0-10V 3-WAY VALVE	
OPTIONAL ACCESSORIES: A431 - ELECTRIC HEATERS	



OPTIONAL ACCESSORIES: 4301 – STEAM HUMIDIFIER	29
OPTIONAL ACCESSORIES: P051 - DEHUMIDIFICATION	30
OPTIONAL ACCESSORIES: P161 – T/RH AIR INTAKE SENSOR	31
OPTIONAL ACCESSORIES: 4666 – EXTERNAL AIR PROBE	31
OPTIONAL ACCESSORIES: P071 – REMOTE T/RH PROBE	31
OPTIONAL ACCESSORIES: P113 - DUAL POWER SUPPLY	31
OPTIONAL ACCESSORIES: P084 – EPM10 50% AIR FILTERS	
OPTIONAL ACCESSORIES: A532 – DAMPER WITH SPRING RETURN	33
OPTIONAL ACCESSORIES: P011 P034 - SUPPLY / INTAKE AIR PLENUM	
OPTIONAL ACCESSORIES: P034 – INTAKE FREE-COOLING PLENUM	39
OPTIONAL ACCESSORIES: P041 / P042 / P043 - SUPPORT FRAME	41
OPTIONAL ACCESSORIES: A272 – CL.A1 (EN13501-1) INSULATION	41
OPTIONAL ACCESSORIES: P151 – LOWERED DISPLAY FOR UNDER	
OPTIONAL ACCESSORIES: P101 - ANTI-SEISMIC FIXING KIT	
OPTIONAL ACCESSORIES: T500000310 / 311 - CONDENSATE TRAY (ONLY UNDER VERSION)	43
OPTIONAL ACCESSORIES: LM8300023 / 54 - UNIT BIND BRACKET	
MACHINE DRAWINGS	45
HOLE IN THE RAISED FLOOR FOR DOWNFLOW VERSION	49
EXAMPLE FOR MACHINES NOISE EMISSION CALCULATION	50
SHIPMENT: PACKING DIMENSIONS	
SHIPMENT: SHIPPING WEIGHT	
SHIPMENT: OPTIONALS PACKING DIMENSIONS AND SHIPPING WEIGHT	53
VALVE PRESSURE DROP CALCULATION AS FUNCTION OF WATER FLOW RATE	55

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### CERTIFICATIONS



**CE MARKING** 

RoHS II compliant 2011/65/EU

### **GENERAL CHARACTERISTICS**



w-NEXT3 DF

#### w-NEXT3 DF

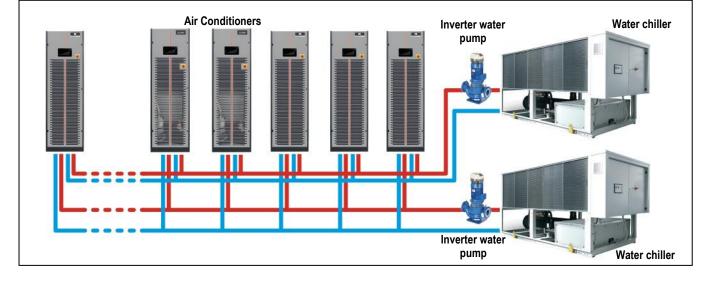
**Unit with two distinct cooling sources** (Dual Fluid system): Double cooling coil for chilled water feeding for the close control air conditioning in small Data Centre, UPS rooms, Batteries rooms, Distribution rooms and in all areas of the Data Center that need a service of air conditioning.

The "state of the art" in components granting high reliability and close control in temperature following the trend of the thermal load.

The constructive solutions and the internal lay-out allow high application flexibility and the frontal access to the main components for the inspection and routine maintenance.

Final assembly on all machines before shipment including running test, reading and monitoring of operating parameters, alarms simulation and visual check.

Plant example:







The extreme flexibility allows top installation that adapts perfectly to every requirement of the plant with 2 types of air delivery:

#### DOWNFLOW AIR DELIVERY (U - UNDER)

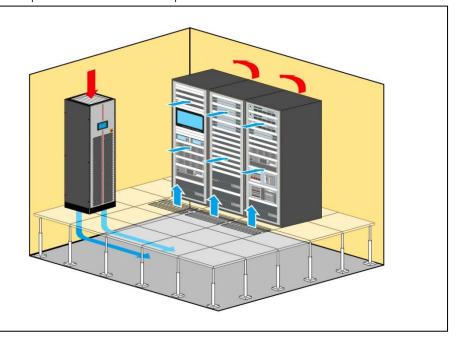
Application suitable for server racks with vented front and rear doors.

Typical installation is on the perimeter. the units are placed along the walls of the room.

The air distribution is from the bottom by means of the plenum between the building floor and the raised floor. This solution is usually applied in hi-tech. air conditioning and it is most favourable when load is uniformly distributed in all areas of the room.

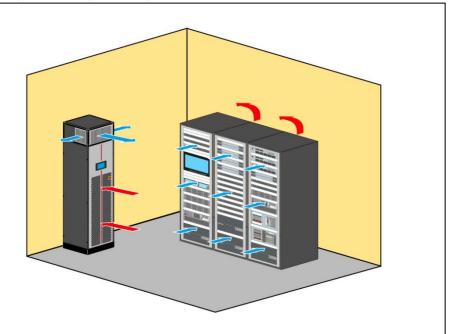
The air distribution is achieved by special tiles placed in front of the racks row, forming cold aisle for air diffusion.

On the rear of the racks is expelled the hot air then aspirated by the unit. For an optimal installation is advisable to provide the cold aisle containment.



#### UPFLOW AIR DELIVERY (O - OVER)

Application suitable for server racks with vented front and rear doors. Typical installation is on the perimeter. the units are placed along the walls of the room. The air distribution is from the top of the unit directly into the room by a plenum (or duct). The supply air flow can be directed through the adjustable fins of the plenum grilles. The system is normally applied in systems where it is not possible to provide a raised floor.







### THE SERIES

The units has been designed for a quick and easy setting up. The installation requires only electrical and hydraulic connections.

A set of accessories allows to control the room temperature even in heating by electric heaters and, if necessary, also the humidity control by a modulating steam humidifier.

	UNDER	OVER			
Model 009 Size F1	Air flow: 2200 m³/h Nominal cooling capacity: 7.90 kW	Air flow: 2200 m <sup>3</sup> /h Nominal cooling capacity: 7.90 kW			
Model 016 Size F2	Air flow: 4300 m³/h Nominal cooling capacity: 15.4 kW	Air flow: 4300 m <sup>3</sup> /h Nominal cooling capacity: 15.4 kW			

### **PRODUCT FEATURES AND BENEFITS**

•	Dual Fluid	system with	two distinct	cooling sources.
•	Dual Fluid	System with		cooling sources

- Improvement of the control software with advanced logic.
- Fast and easy installation.
- Plug fans with EC electric motors and impeller in aluminium or composite material, which guarantees a reduction of power consumption.
- New maintenance-free electric motor of the fan.
- Variable air flow according to the load.
- Cooling density up to 30.8 kW per m2 of occupied space.
- Totally removable panelling to facilitate extraordinary maintenance operations.
- Total front access for routine maintenance operations.

### MODEL IDENTIFICATION

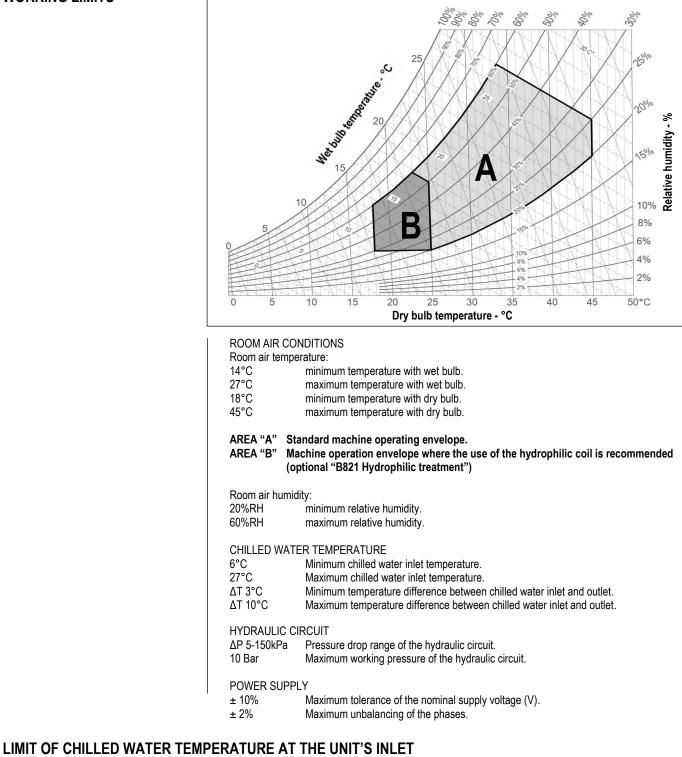
w-NEXT3 DF	O 016 F2 <h></h>
w-NEXT3	Series
DF	Dual Fluid system
0	Air delivery O = over – upflow air delivery U = under – downflow air delivery DL = displacement – front air delivery
016	Model / Cooling capacity (kW) at nominal conditions
F2	Cabinet size
<h></h>	RoHS II compliant (Directive 2011/65/UE)

### STORING TEMPERATURE

If the machine is not installed on receipt and is stored for a long time, store it in a protected place, at temperatures ranging between -30°C and 46°C in absence of superficial condensation and direct sun light.



### **WORKING LIMITS**



The table shows the recommended minimum water temperature at the unit's inlet (°C), at different ambient air conditions.

Lower chilled water temperatures may cause water droplets in the air flow or condensate drain problem.

			F	Poom Air T	emneratur	٥							
		18°C	Room Air Temperature           18°C         25°C         30°C         35°C         40°C         45°C										
y	60%	6,0	10,4	16,4									
Humidity	50%	6,0	8,2	13,9	19,5								
Hun	40%	6,0	6,0	11,2	16,5								
	30%	6,0	6,0	7,0	12,1	16,2							
Relative	25%		6,0	6,0	8,9	13,2							
R.	20%		6,0	6,0	6,0	9,7	13,8						



### MAIN COMPONENTS







F



#### FRAMEWORK

- Base and frame in galvanized steel, painted with epoxy powders. Colour RAL 7016. The inner frame
  is provided with seals for the panels.
- Panels in galvanized steel sheet with protective surfaces treatment in compliance with UNI ISO 9227/ASTMB117 and ISO 7253, and painted with epoxy powders. Colour RAL 7016 hammered.
- Panels insulated with polyurethane foam based on polyester polyol with melted protective film and seals to ensure airtight. Fire resistance HF1 – UL94.
- Hinged front panels with key fasteners and removable lateral and back side panels.
- Total front routine maintenance.
- Compartment for electrical panel on unit front for direct access to control and regulation devices.
- UNDER air flow: Air intake from the top and air delivery from the bottom.
- OVER air flow: Air intake from the front through honeycomb type grille and air delivery from the top with protection guard grille.

#### **AIR FILTERS SECTION**

- Washable air filters with COARSE 60% efficiency (according to ISO EN 16890) with cells in synthetic fibre and metallic frame.
- Air filters access on unit front.

#### **COOLING SECTION**

- Heat exchanger coil with internally corrugated copper tubes and high efficiency aluminium fins, specifically developed to provide high heat transfer and lower pressure drops; two separate circuits - main cooling circuit and Dual Fluid circuit.
- Condensate tray in stainless steel with PVC flexible discharge pipe.
- 2-way motorized valve for water flow regulation of the main cooling circuit with 0÷10 VDC control actuator and emergency manual control.
- 2-way motorized valve for water flow regulation of the Dual Fluid circuit with 0÷10 VDC control actuator and emergency manual control.
- Temperature probe on chilled water inlet of the main cooling circuit.
- · Temperature probe on chilled water inlet of the Dual Fluid circuit.
- ISO 228G/1 chilled water inlet/outlet connection of main circuit and Dual Fluid circuit.

#### **TEMPERATURE SENSOR ON AIR INTAKE / DELIVERY**

- Temperature sensor on air intake with function of temperature display.
- Temperature sensor on air delivery with function of control and regulation.

#### **FAN SECTION**

- Centrifugal fans with backward curved blades with wing profile, single suction and without scroll housings (Plug-fans), directly coupled to external rotor electric motor.
- Impeller in aluminium or in composite material exempt from rust formation.
- Brushless type synchronous EC motor with integrated electronic commutated system.
- Fans speed control with proportional signal 0-10V.
- Fan protection guard grille on discharge side for Over version.
- Available external static pressure from 20 Pa up to max, adjustable with air flow rate.

#### ELECTRICAL PANEL

In accordance with EN60204-1 norms, suitable for indoor installation, complete with:

- Main switch with door lock safety on front panel.
- Thermal-magnetic circuit breaker for supply fan.
- Transformer for auxiliary circuit and microprocessor supply.
- Numbered electric cables.
- Terminals for remote enabling, General Alarm signal and machine status.
- Power supply: 230/1/50.

#### SAFETY DEVICES

 Automatic system to disconnect the power supply to fan in case of fire or smoke alarm (detectors suppled as optional).





#### CONTROL SYSTEM

Microprocessor control system with graphic display for control and monitor of operating and alarms status. The system includes:

- Built-in clock for alarms date and time displaying and storing.
- Built-in memory for the storing of the intervened events (up to 200 events recorded).
- Hour-meter for main components.
- Non-volatile "Flash" memory for data storage in case of power supply faulty.
- Menu with protection password.
- LAN network for max. 15 units.
- Provision for connectivity cards housing.

### **OPTIONAL ACCESSORIES**

The descriptions of these additional components can be found in Chapter OPTIONAL ACCESSORIES.

B263	Bottom air intake + blind panels. Only for OVER version. The accessory foresees
	the blind frontal panels and allows the intake air from the bottom of the machine.
B264	Back air intake + blind panels. Only for OVER version. The accessory foresees
	the blind frontal panels and the intake air from the rear of the machine.
	Hydrophilic treatment of the cooling coil finned pack.
A547	Constant flow: automatic system for the air flow control in the underfloor
	(Under version), in the duct (Over version). The system controls the supply fans
	rotation speed to keep constant the air flow in the underfloor/duct via a
	differential pressure transmitter connected to the microprocessor control. Not
	compatible with constant prevalence control system.
A548	Constant prevalence: automatic system for the air pressure control in the
	underfloor (Under version), in the duct (Over version). The system controls the
	supply fans rotation speed to keep constant the air pressure in the
	underfloor/duct via a differential pressure transmitter connected to the
	microprocessor control. Not compatible with constant flow control system.
	Power supply 400/3+N/50
	Power supply 230/1/60
	Power supply 230/3/60
	Power supply 380/3+N/60
	<b>Power supply</b> 460/3+N/60
P091	Back-up module controller. The system guarantees the microprocessor power
	supply for a few minutes, in case of supply voltage failure. Restriction: Not
	compatible with "Free-cooling plenum" and "Humidification".
383	Numbered wirings + UK requests.
	Serial cards:
	A473 – Ethernet card.
B811	
A 25D	connected to pressure probe on the fan suction mouth.
	<b>Drain pump</b> . Supplied in mounting kit.
	Unit control via Kiplink,
	connected to the indoor air conditioners by control of the effective room thermal
	load
P141	
	according to an external analogue signal at Customer care.
<b>A</b> 842	
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	machine electrical measurements.
<b>A</b> 812 (1)	
	Air temperature control on suction air.
2000	emergency manual control for the third way (by-pass) of the chilled water
	hydraulic circuit. The valve is in substitution of the main water flow control valve.
A431	
· · · · · · · · · · · · · · · · · · ·	in the second model in the second model of



4301 (2)	Steam Humidifier: Modulating steam humidifier with immersed electrodes with
4501 (Z)	electronic control, all with a metal cover on the top. The optional foresee the
	combined Temperature / Humidity sensor on return air and control board.
P051 (3)	Dehumidification function: The optional foresee the combined Temperature /
	Humidity sensor on return air.
P161	T/rH air intake sensor
	External air probe.
	Remote T/rH probe. Combined Temperature / Humidity sensor for remote
1 07 1	installation. The optional is added to the standard temperature sensor on
	machine air intake.
P113	<b>Dual power supply</b> – External ATS: kit for double power supply with automatic
	change-over supplied in mounting kit.
P084	Air filter ePM <sub>10</sub> 50%: High efficiency air filter (according to ISO EN 16890).
	Damper with spring return: non-return air damper driven by electric
,	servomotor installed on the top of units for all versions. The optional is not
	suitable for installation in seismic areas.
P011	Empty plenum. The optional is not suitable for installation in seismic areas.
	Empty plenum CL. A1 (EN 13501-1). Plenum with fire reaction in class "A1".
	The optional is not suitable for installation in seismic areas.
P013	<b>Plenum + 3 grilles</b> on three sides with double adjustable row. The optional is
-	not suitable for installation in seismic areas.
P014	Plenum + 3 grilles CL. A1 (EN 13501-1). Plenum with grilles on three sides
	with double adjustable row, with fire reaction in class "A1". The optional is not
	suitable for installation in seismic areas.
P015	Silenced plenum. The optional is not suitable for installation in seismic areas.
	Silenced plenum + 1 grille: Plenum with grille with double adjustable row on
	front side and sound absorbers. The optional is not suitable for installation in
	seismic areas.
P031	Empty intake plenum. The optional is not suitable for installation in seismic
	areas.
P032	Empty intake plenum CL. A1 (EN 13501-1). Plenum with fire reaction in class
	"A1". The optional is not suitable for installation in seismic areas.
P033	Silenced intake plenum. The optional is not suitable for installation in seismic
	areas.
P034 (4)	Intake free-cooling plenum for Under version. The optional foresee the
	combined Temperature / Humidity sensor on machine air suction, the
	Temperature sensor for ambient air and the expansion board for the
	microprocessor control. The optional is not suitable for installation in seismic
	areas.
P041 / P042 / P043	<b>3Support frame</b> with height adjusting rubber holders. It is not possible to match
	the unit floor stand with plenum installed under the machine. The optional is not
A 272	suitable for installation in seismic areas.
A272	
	Lowered display for Under: for units equipped with plenum under the unit.
yy/3	Wooden cage packing. The machines are delivered on pallet, covered with
D101	shrink wrap and packaged in wooden cage. Anti-seismic fixing kit, supplied in mounting kit.
	Anti-seismic fixing kit, supplied in mounting kit. Additional condensate tray in peraluman for Under version size F1.
	Additional condensate tray in peraluman for Under Version size F1.
	<b>Unit bind bracket</b> to fix the unit to the wall size F1.
	<b>Unit bind bracket</b> to fix the unit to the wall size F1.
LNI0300034	Unit bind biddket to lik the unit to the Wall SIZE FZ.
WARNING	
	reserves the right to accept the matching of the optional installed on the
machine.	reserves the right to accept the matching of the optional instance off the
machine.	

#### MANDATORY COMBINATIONS OF ACCESSORIES

- 1. When optional accessory "A812 Free cooling direct control" is present, it requires mandatory accessories "P161 T/rH air intake sensor" and "4666 External air probe".
- 2. When optional accessories "4301 Steam humidifier" are present, they require mandatory accessory "P161 T/rH air intake sensor".
- 3. When optional accessory "P051 Dehumidification function" is present, it requires mandatory accessory "P161 T/rH air intake sensor".
- When optional accessory "P034 Intake free-cooling plenum" is present, it requires mandatory accessories "P161 T/rH air intake sensor", "4666 External air probe", "A812 Free-cooling direct control".



### **TECHNICAL DATA – UNDER / OVER version**

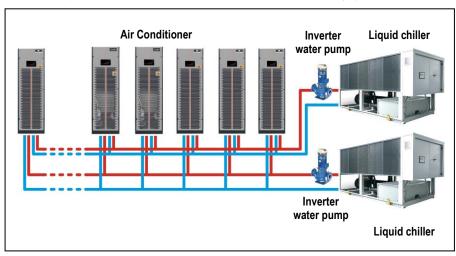
MODEL		009	016
SIZE		F1	F2
VERSION (1)		U / O	U/O
COOLING CAPACITY (2)			
Total	kW	7.90	15.4
Sensible	kW	7.90	15.4
SHR (3)		1.0	1.0
"EC" SUPPLY FAN	No.	1	2
Air flow	m³/h	2200	4300
Nominal external static pressure	Pa	20	20
Maximum external static pressure	Pa	445	241
Power input (4)	kW	0.24	0.47
COOLING COIL			
Water flow rate (2)	m³/h	1.36	2.65
dP coil + valve (2)	kPa	61.1	46.5
Water content	I	2.3	4.4
UNIT ELECTRIC DATA			
Electric panel power input	kW	0.015	0.015
SOUND LEVEL ISO 3744 (5)			
Pressure level	dB(A)	56	53
Power level	dB(A)	72	69
AIR FILTERS	No.	1	2
Extended filtering surface	m <sup>2</sup>	0.68	1.05
Efficiency (ISO EN 16890)	COARSE	60%	60%
ENERGY EFFICIENCY INDEX (2)			
EER Energy Efficiency Ratio	kW/kW	32.9	32.8
DIMENSIONS			
Length	mm	600	1000
Depth	mm	500	500
Height	mm	1980	1980
NET WEIGHT Over	kg	116	177
NET WEIGHT Under	kg	125	187
CONNECTIONS			
Cooling coil inlet/outlet – ISO 228/1-G	Ø	3/4"	1+1/4"
Condensate (6)	Ømm	19	19
Power supply wiring cable (7)	No. x mm <sup>2</sup>	3G1.5	3G1.5

#### THE COOLING CAPACITY DOES NOT CONSIDER THE SUPPLY FAN MOTOR THERMAL LOAD

- 1. U = Under. downflow / O = Over. upflow.
- Gross value. Characteristics referred to entering air at 26°C-40% RH; Chilled water temperature 10-15°C – glycol solution 0%; ESP=20Pa.
- 3. SHR = Sensible cooling capacity / Total cooling capacity.
- 4. Corresponding to the nominal ESP=20Pa.
- 5. Sound pressure level on air return at 1m.
- 6. Rubber pipe referred to internal diameter.
- 7. Minimum section of the power cable for units without accessories.



### **DUAL FLUID SYSTEM**



DUAL FLUID system on the machine allows to obtain two independent cooling systems:

The microprocessor control system automatically manages the system. by activating the cooling circuit more convenient according to the parameters set.

With this system it is possible, with a limited use of space, to solve several plant problems such as:

- Chilled water coil fed with chilled water or mains water as a stand-by of the main cooling circuit.
- Double chilled water feeding with two independent circuit. This solution is used when you need to ensure redundancy of the cooling system.

The temperature control is performed with the same logic of the main coil.

#### **TECHNICAL DATA**

VERSION (1)		009	016						
MODEL		F1	F2						
SIZE		U/O	U / O						
COOLING CAPACITY (2)									
Total	kW	7.90	15.4						
Sensible	kW	7.90	15.4						
SHR (3)		1.0	1.0						
DUAL FLUID COIL									
Water flow rate (2)	m³/h	1.36	2.65						
dP coil + valve (2)	kPa	61.1	46.5						
Water volume	1 I	2.3	4.4						
HYDRAULIC CONNECTIONS									
WATER INLET / OUTLET ISO 7/1 - R	Ø	3/4"	1"						

#### THE COOLING CAPACITY DOES NOT CONSIDER THE SUPPLY FAN MOTOR THERMAL LOAD

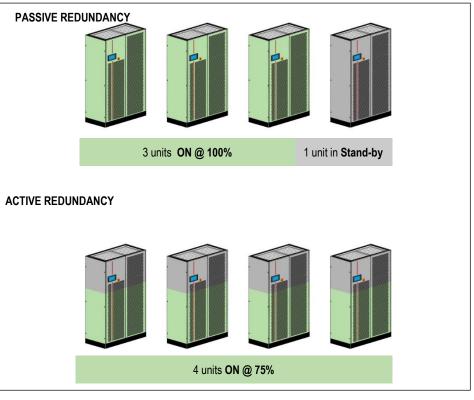
- 1. U = Under. downflow / O = Over. upflow
- Gross value. Characteristics referred to entering air at 26°C-40%RH with chilled water temperature 10-15°C - 0% glycol. ESP=20Pa.
- 3. SHR = Sensible cooling capacity / Total cooling capacity.



### ACTIVE REDUNDANCY

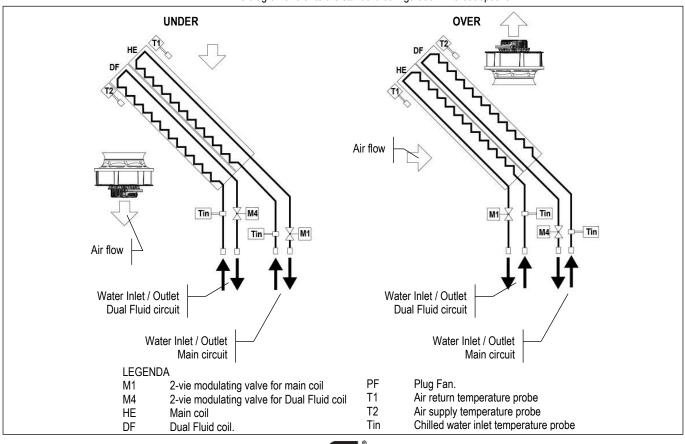


Chilled water units, thanks to its electronically commutated EC fans, the 2-way motorized valves for chilled water flow control and an advanced algorithm to balance the heat loads among the units (including the units in stand-by), achieve an ACTIVE REDUNDANCY combining reliability, efficiency and reduced Total Cost of Ownership.



### HYDRAULIC CIRCUIT

The diagrams refer to the standard configuration. without optional.



### 2-WAY BALL VALVE FOR CHILLED WATER FLOW CONTROL (main circuit and Dual Fluid circuit)



The water flow control for each cooling circuit is acieved through a **2-way modulating ball valve with** equal percentage flow control ensured by the integrated characterizing disc.

This type of valve offers the following series of benefits:

- Equal percentage flow control.
- No peaks initial flow.
- Excellent stability control thanks to the integrated characterizing disc.
- Excellent characteristic in partialisation.
- Stability in control.
- Maintenance free.
- Self-cleaning.

#### CHARACTERISTICS OF THE 2-WAY BALL VALVE

- Closing seal with leakage rate in Class A (EN 12266-1)
- Maximum fluid pressure Ps=1600kPa
- Maximum closing pressure (Close-off) ∆Ps=1400kPa

The rotative actuator is controlled by a signal 0 ... 10VDC from the microprocessor controller. The actuator is equipped with an emergency button for manual operation and is maintenance-free.

### WATER QUALITY OF THE HYDRAULIC CIRCUITS

The values shown in the table must be guaranteed during the entire life cycle of the machine.

Ref.	Description	Symbol	Range	
1	Hydrogen Ions	pН	7.5 ÷ 9	
2	Presence of calcium (Ca) and magnesium (Mg)	Hardness	4 ÷ 8.5 °D	
3	Chlorine ions	CI-	< 150 ppm	
4	Iron Ions	Fe <sup>3+</sup>	< 0.5 ppm	
5	Manganese lons	Mn <sup>2+</sup>	< 0.05 ppm	
6	Carbon dioxide	Carbon dioxide CO <sub>2</sub>		
7	Hydrogen sulphide	$H_2S$	< 50 ppb	
8	Oxygen	O2	< 0.1 ppm	
9	Chlorine	Cl <sub>2</sub>	< 0.5 ppm	
10	Ammonia	NH <sub>3</sub>	< 0.5 ppm	
11	Ratio between carbonates and sulphates	HCO <sub>3</sub> -/SO <sub>4</sub> <sup>2-</sup>	>1	
12	Sulphate ions	SO4	< 100 ppm	
13	Phosphate ions	PO4 <sup>3-</sup>	< 2.0 ppm	

where: 1/1.78°D = 1°Fr with 1°Fr = 10 gr CaCO<sub>3</sub> / m<sup>3</sup> ppm = parts for millions ppb = part for billion

Explanatory notes:

- ref.1: A greater concentration of hydrogen ions (pH) than 9 implies a high risk of deposits. whereas a lower pH than 7 implies a high risk of corrosion.
- ref.2: The hardness measures the amount of Ca and Mg carbonate dissolved in the water with a temperature lower than 100°C (temporary hardness). A high hardness implies a high risk of deposits.
- ref.3: The concentration of chloride ions with higher values than those indicated causes corrosion.
- ref. 4 5 8: The presence of iron and manganese ions and oxygen leads to corrosion.
- ref.6 7: Carbon dioxide and hydrogen sulphide are impurities that promote corrosion.
- ref.9: Usually in water from the waterworks it is a value of between 0.2 and 0.3 ppm. High values cause corrosion.
- ref.10: The presence of ammonia reinforces the oxidising power of oxygen.
- ref.11: Below the value shown in the table. there is a risk of corrosion due to the trigger of galvanic currents between copper and other less noble metals.
- ref.12: The presence of sulphates ions triggers corrosion phenomenon.
- ref.13: The presence of phosphates ions triggers corrosion phenomenon.



It is necessary to carry out periodic checks, with withdrawals at different points of the hydraulic system. During the first year of operation, checks are recommended every 4 months which can be reduced every 4 months starting from the second year of operation.

#### WARNING:

Values of the parameters outside the indicated ranges can lead to the formation of deposits and limescale and/or favour corrosive phenomena within the plant. For operating fluids other than water (mixtures of ethylene and propylene glycol) it is recommended to use specific inhibitors, designed to offer thermal stability within the operating temperature range and protection against corrosion. It is necessary that. in the presence of dirty and / or aggressive waters, an intermediate heat exchanger is installed upstream of the heat exchangers.

### ANTIFREEZE MIXTURES

In plants that are not adequately protected by heating cables, protect the hydraulic circuit with an antifreeze mixture when the ambient air temperature can drop below 5°C.

Minimum ambient air temperature	°C	5	0	-5	-10	-15	-20	-25	-30
ETHYLENE GLYCOL (suggested % in weight)	%	0	12	20	30	35	40	45	50
Minimum ambient air temperature	°C	5	2	-3	-9	-13	-17	-23	-29
PROPYLENE GLYCOL (suggested % in weight)	%	0	10	20	30	35	40	45	50

The values are indicative and may significantly vary depending on the glycol manufacturer. Refer to your glycol supplier for detail.

The values consider a precautionary difference of 5°C between the minimum ambient air temperature and the freezing temperature of the mixture.

In the hydraulic circuit do not send fluids other than water or mixtures with ethylene / propylene glycol. If other products are provided, in addition to mixtures of water and ethylene or propylene glycol, contact the Manufacturer to check the compatibility with the machine components.

#### ACOUSTIC DATA

Acoustic data of the standard machines at full load working conditions. **WARNING:** 

In a room the noise produced by a sound source reaches the listener in two different ways:

- Directly.
- Reflected from the surrounding walls. floor. ceiling and furniture.

With the same sound source, the noise produced in a room is greater than that produced outdoors. In fact, the sound pressure level generated by the source must be added to the one reflected from the room. Also the shape of the room affects the sound.

MODEL		009	016
SIZE		F1	F2
VERSION (1)		U/O	U/O
SOUND LEVEL ISO EN 3744 (2)			
On air delivery	dB(A)	63.9	60.2
On air intake UNDER	dB(A)	59.6	55.9
On front side OVER	dB(A)	54.6	51.0
On front side UNDER	dB(A)	49.9	46.3

1. U = Under. downflow / O = Over. upflow

2. Sound Pressure level at 1 meter in free field – ISO EN 3744



## **ELECTRICAL DATA**

Electrical data of the unit at full load working conditions.

MODEL		009	016
SIZE		F1	F2
VERSION (1)		U/O	U/O
Power supply	V/Ph/Hz	230/1/50-60	230/1/50-60
Starting current (SA)	А	4.0	7.2
MAX ABSORBED CURRENT (FLA)			
Only cooling	Α	4.0	7.2
Cooling + Heating	А	15.3	24.1
Cooling + Humidifier	А	18.1	21.3
Cooling + Heating + Humidifier	А	29.4	38.2
00/3+N/50 POWER SUPPLY			
MODEL		009	016
SIZE		F1	F2
VERSION (1)		U/O	U/O
Power supply	V/Ph/Hz	400/3+N/50	400/3+N/50
Starting current (SA)	А	4.0	7.2
MAX ABSORBED CURRENT (FLA)			
Only cooling	А	4.0	7.2
Cooling + Heating	А	11.3	16.9
Cooling + Humidifier	А	14.1	14.1
Cooling + Heating + Humidifier	А	14.1	16.9
30/3/60 POWER SUPPLY			
MODEL		009	016
SIZE		F1	F2
VERSION (1)		U/O	U/O
Power supply	V/Ph/Hz	230/3/60	230/3/60
Starting current (SA)	A	4.0	7.2
MAX ABSORBED CURRENT (FLA)			
Only cooling	А	4.0	7.2
Cooling + Heating	A	11.3	16.9
Cooling + Humidifier	А	14.1	14.1
Cooling + Heating + Humidifier	A	14.1	16.9
80/3+N/60 POWER SUPPLY			
MODEL		009	016
SIZE		F1	F2
VERSION (1)		U / O	U/O
Power supply	V/Ph/Hz	380/3+N/60	380/3+N/60
Starting current (SA) MAX ABSORBED CURRENT (FLA)	A	4.0	7.2
Only cooling	А	4.0	7.2
Cooling + Heating	А	10.8	16.2
Cooling + Humidifier	А	14.6	14.6
Cooling + Heating + Humidifier	А	14.6	16.2
60/3+N/60 POWER SUPPLY			
MODEL		009	016
SIZE		F1	F2
VERSION (1)		U/O	U/O
Power supply	V/Ph/Hz	460/3+N/60	460/3+N/60
Starting current (SA)	А	4.0	7.2
MAX ABSORBED CURRENT (FLA)			
Only cooling	А	4.0	7.2
Cooling + Humidifier	А	8.04	11.2

1. U = Under. downflow / O = Over. upflow



### MICROPROCESSOR CONTROL SYSTEM



Controller



Keyboard and Display

7" Touch Graphic Display

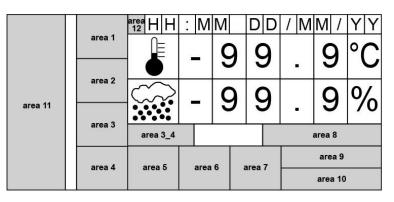
(optional)

The indoor unit is equipped with the controller connected to a 6 keys keyboard with graphic display on which all information in English language or easily identifiable symbols are displayed. The controller disposes of a "flash" memory that preserves the information even in absence of power supply. Part of memory is dedicated to the registration of intervened events - up to 200 events. The system can manage up to 4 T/H probes on air intake, 4 T/H probes on air delivery, 4 remote T/H probes and a T/H probe for outdoor air.

#### **DISPLAY - KEYBOARD FUNCTIONS**

₽.R.	ALARM	Alarm presence with red light. Push for alarm description. In case of more alarms scroll by UP / DOWN.
Prg	PRG	Menu list scrolled by UP/DOWN: Unit; Set-point; In/Out; Clock; History; User; Service; Factory. ENTER to execute.
Esc	ESC	Home. Used to come back to the previous menu level or to the main screen.
UP DOWN		Changes pages and values of sets. By pressing in HOME mask, the synoptic of the main controls is displayed.
*	ENTER	Moving the cursor on adjustable Program(s) fields to confirm the changes. Press ENTER to get out the fields.

#### **DISPLAY - MAIN MASK**

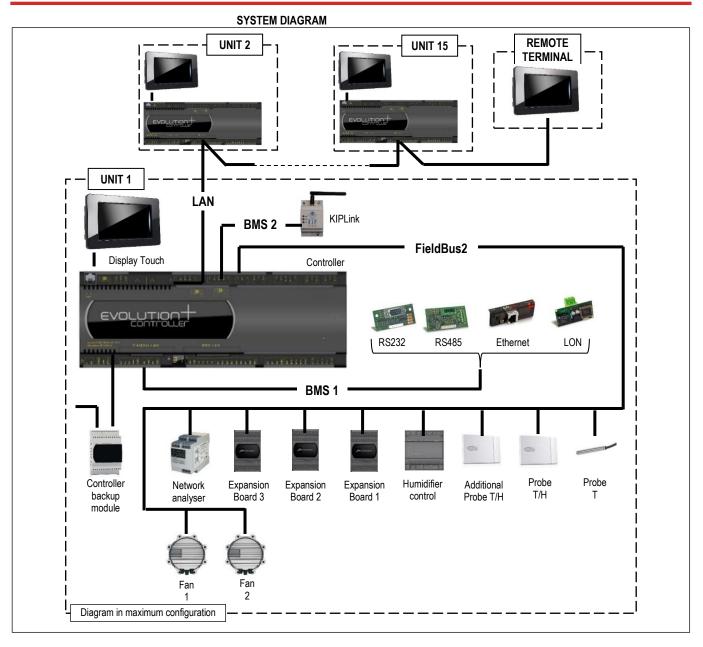


The main mask shows time. Date, room temperature and humidity values (if the relative probe is present) and areas for displaying operating and alarm status with dedicated icons:

Area 1: Status of the unit: on / off Area 2: Status detail Area 3: Type of event (only in case of an event) Area 3\_A: Code and type of event Area 4: Active cooling devices Area 5: Active free-cooling devices Area 6: Active humidity devices Area 6: Active heating devices Area 7: Active heating devices Area 8: on / off parameters Area 9: BMS address Area 10: LAN address Area 11: Schematic representation of units **CONNECTIVITY** 

Using serial cards supplied as an accessory, the microprocessor control of the machine allows communication with modern remote management systems for buildings and plants with the following protocols: MODBUS. LON. BACNET MS / TP RS485. BACNET OVER IP.





#### LAN NETWORK

The LAN is part of the control software and it is possible to connect up to 15 units.

This type of connection allows to control the units in coherent way, moreover the units can be controlled and managed from a shared remote terminal.

#### LAN ADDRESS LIST

Units n.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	Remote terminal
Controller address	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	
Display & Keyboard address	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	32

The unit connection to the local network (LAN) allows to perform the following functions:

- Balancing the operating hours among the different units by rotating the reserve units.
- Turning on the reserve units in case other units should turn off due to an alarm, maintenance or power feed interruption.
- Turning on reserve units to offset the excessive thermal load.
- Operating with all units based on the average temperature and humidity values read by the temperature probes only in the operating units.
- DYNAMIC MASTER function that makes the role of the Master unit dynamic. In case of alarm, shutdown, maintenance, power failure, etc. on the Master unit, the function automatically elects a new Master unit.

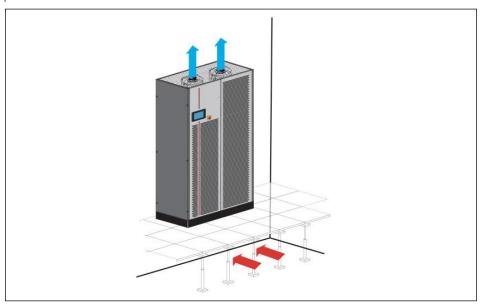


### **OPTIONAL ACCESSORIES: P122 - BOTTOM AIR INTAKE+BLIND PANELS**

Not available for Under (U) units.

Thanks to the design of the basement is possible the air suction from the unit bottom. The air flow rate is the nominal one.

The accessory foresees the blind frontal panels.

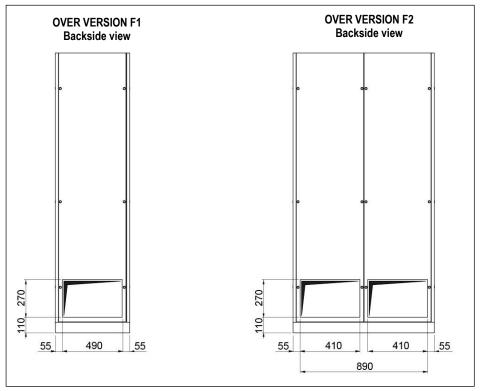


### **OPTIONAL ACCESSORIES: B264 – BACK AIR INTAKE+BLIND PANELS**

Not available for Under (U) units.

The accessory foresees the air intake from the unit back side and the blind frontal panels. The rear air intake opening is sized for the total air flow.

The realization of the rear opening is at Customer care.





### **OPTIONAL ACCESSORIES: B821 – COOLING COIL HYDROPHILIC TREATMENT**



Finned pack with hydrophilic treatment that assure the condensate water drop. high thermal conductivity and does not favour the growth of micro-organisms.

### OPTIONAL ACCESSORIES: A547 / A548 - CONSTANT FLOW / CONSTANT PREVALENCE



The optional is a differential pressure sensor with a 0...20mA output signal. The device is installed in the machine.

The sensor is connected to the microprocessor control of the indoor unit and allows the control of:

#### A547 - CONSTANT FLOW

The system controls the air flow of the air conditioner by measuring the static pressure before the inlet nozzle of the fan with the static pressure in the inlet ring. Pressure control range from 0 to 1000 Pa. The air flow control system is not compatible with constant prevalence control system.

#### A458 - CONSTANT PREVALENCE

The system controls the air pressure in the raised floor (Under version) or in the duct (Over version). Through the relief piping of the room pressure (low pressure side) and the air supply of the fan (high pressure side) the fan rotation speed is controlled to keep the air pressure constant. Pressure control range from 0 to 100 Pa.

The air pressure control system is not compatible with constant flow control system.

#### OPTIONAL ACCESSORIES: B792 - 400/3+N/50 POWER SUPPLY

OPTIONAL ACCESSORIES: B794 - 230/1/60 POWER SUPPLY

OPTIONAL ACCESSORIES: B795 - 230/3/60 POWER SUPPLY

OPTIONAL ACCESSORIES: B796 - 380/3+N/60 POWER SUPPLY

OPTIONAL ACCESSORIES: B798 – 460/3+N/60 POWER SUPPLY

### **OPTIONAL ACCESSORIES: P091 – BACKUP MODULE CONTROLLER**



The optional is installed within the electrical panel.

The optional accessory is not compatible with "Plenum for free-cooling" and with "Steam humidifier" optional accessories.

The system guarantees the microprocessor power supply for a few minutes in case of supply voltage failure.



### **OPTIONAL ACCESSORIES: 383 – NUMBERED WIRINGS + UK REQUESTS**

The machine's electrical cables are all numbered for easy identification. For the power section it is possible to change the colour for the UK market.

CABLE	383 – COLOUR FOR UK
EARTH	YELLOW / GREEN
NEUTRAL	BLUE SKY
PHASE 1 (L1)	BROWN
PHASE 2 (L2)	BLACK
PHASE 3 (L3)	GREY
AUXILIARIES	RED

#### **OPTIONAL ACCESSORIES: A471 – SERIAL CARD RS485**



The card is factory installed. Consult the Interface Manual for all technical information.

### **OPTIONAL ACCESSORIES: A472 – SERIAL CARD RS232**



The card is factory installed. Consult the Interface Manual for all technical information.

### **OPTIONAL ACCESSORIES: A473 – ETHERNET CARD**



The card is factory installed. Consult the Interface Manual for all technical information.

#### **OPTIONAL ACCESSORIES: A474 - SERIAL CARD LON**



The card is factory installed. The manufacturer will supply the serial card and .NXE file and a .XIF files necessary for LonWorks technicians to configure the network. The board is programmed by the technician in charge of the integration. Consult the Interface Manual for all technical information.

### **OPTIONAL ACCESSORIES: B811 - AIR FLOW LOSS ALARM**



The system includes a differential pressure switch installed in the electrical panel or in the front compartment of the indoor unit and the plastic hoses for the relief of the pressure in fan mouth.

Control range: 0.2 ... 2.0 mbar (20 ... 200 Pa) Differential for intervention: 0.1 mbar (10 Pa) Supplied with the sensor set at fixed point of 0.2mbar. no availability to change it.



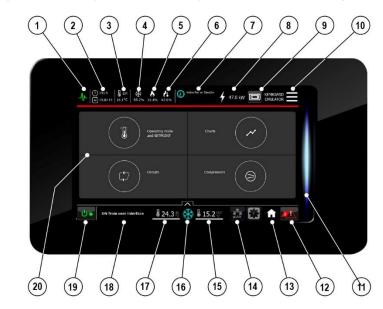
### **OPTIONAL ACCESSORIES: A35B – GRAPHIC DISPLAY "Evolution Touch"**

The optional is factory installed.

7" touch-screen graphic display with 16.7 million colors for the management and monitoring of operating and alarm status.

The Display is equipped with a MicroUSB 2.0 port for the service connection.

The navigation bars are always present on the display to allow quick and intuitive navigation.



#### TOP NAVIGATION BAR

- 1. Status of connection with the controller. Green: connection OK; Red: connection Error
- 2. Time and date
- 3. External temperature value by dedicated probe
- 4. Active percentage of Cooling
- 5. Active percentage of Heating
- 6. Active percentage of Post-Heating
- 7. Unit active functions
- 8. Power meter readings
- 9. PGD1 keyboard emulator
- 10. Rapid access to the menu (Quick menu)

#### BOTTOM NAVIGATION BAR

- 11. Light bar for machine status identification
- 12. Alarm button to access the alarm management screen and the number of active alarms
- 13. Home button for returning to the Homepage
- 14. pLAN network
- 15. Temperature of outlet air or percentage of humidity.
- 16. Operating mode button.
- 17. Inlet air temperature
- 18. Unit status
- 19. On/Off button

DISPLAY AREA

#### 20. Main menu

- a. Operating mode and Set-Point
- b. Circuits
- c. Charts
- d. Compressors

For complete information on Graphic Display system, please consult the relative technical documentation.





### **OPTIONAL ACCESSORIES: A381 - DRAIN PUMP**



Not available for 380/3+N/60 and 460/3+N/60 power supply.

The device in supplied in mounting kit.

A plastic case contains the vertical type pump, the water tank with float plus safety switch and hydraulic and electric connection.

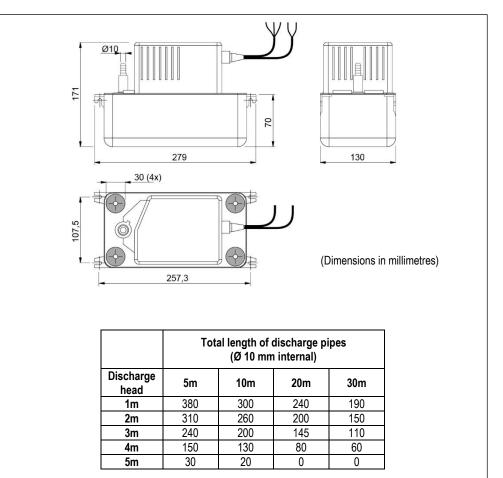
Together the pump 10 linear meters anti-crushing plastic discharge spiral tube is supplied The optional must be installed as shown in the documentation delivered together with the unit. Wiring includes power supply and an alarm, displayed on microprocessor, that includes motor pump thermal protection and tank overflow.

The condensate discharge pump operation is fully automatic.

#### WARNING

For all the machines the optional accessory is supplied in mounting kit.

TECHNICAL DATA Power supply: 230V~ 50Hz Electrical data: 70W – 0,67A Maximum water flow: 500 l/h Maximum delivery height: 5.0 m Sound level: 45dBA a 1 m Maximum water temperature: 70°C Water acidity: pH>2.5 Tray volume: 2.0 l Protection IP 20 Dimensions: 279 x 130 x 171h (mm)





### **OPTIONAL ACCESSORIES: A491 - WATER LEAKAGE DETECTOR**



The system includes an electronic relay installed in the electrical panel of the indoor machine. The electrical connections for the probe and the alarm contact are present in the indoor machine's terminal board.

Sensor is installed inside unit for Over/Displacement air flow version and supplied to be connected and installed at customer care for Under air flow units.

### **OPTIONAL ACCESSORIES: A492 – WATER LEAKAGE DETECTOR + ADDITIONAL SENSOR**



The system includes an electronic relay installed in the electrical panel of the indoor machine and 2 water detectors to be connected in series.

The electrical connections for the probe and the alarm contact are present in the indoor machine's terminal board.

The first sensor is installed inside unit for Over/displacement air flow version.

In Under air flow version are supplied to be connected and installed at customer care.

### **OPTIONAL ACCESSORIES: A501 - CLOGGED FILTERS**



The system includes a differential pressure switch installed in the electrical panel or in the front compartment of the indoor unit and the plastic hoses for the relief of the pressure upstream and downstream the air filters.

Control range: 0.3 ... 4.0 mbar (30 ... 400 Pa) Differential for intervention: 0.15 mbar (15 Pa)

### **OPTIONAL ACCESSORIES: A511 – SMOKE DETECTOR**



#### SMOKE DETECTOR

The device in supplied in mounting kit.

The optical smoke detector senses the presence of combustion by-products (visible smoke) and activates an alarm. The operating principle is based on the light scattering technique (Tyndall effect). The device is in conformity to EN 54-7 standard. Technical features:

Material	ABS	Relative humidity	<93% not-condensing
Power supply	1228 Vdc	Index of protection	IP 20
Normal current	50µA 24 Vdc	Testing by magnet	Yes
Alarm current	25mA 24 Vdc	Relay	max. 1A 30Vdc
LED visibility	360° (double led)	Signal repeater	14mA 24 Vdc
Storage temperature	-10+70°C	Covered area	40m <sup>2</sup> max.
Operating temperature	-10+70°C	Shielded connection	Min. 0.5 mm <sup>2</sup>
Max. speed air	0.2 m/s	Colour	White

Supplied as optional with unit to be connected and installed at customer care close to the unit.



### **OPTIONAL ACCESSORIES: A521 – FIRE DETECTOR**



#### FIRE DETECTOR

The device in supplied in mounting kit.

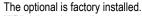
The fire detector has been designed to identify temperatures at which fires may start. When the temperature exceeds the set threshold or when there is a rapid variation in temperature, the relay is activated to signal an alarm. The device is in conformity to EN 54-5 standard. Technical features:

Material	ABS	Index of protection	IP 20
Power supply	1228 Vdc	Testing by magnet	Yes
Normal current	50µA 24 Vdc	Relay	max. 1A 30Vdc
Alarm current	25mA 24 Vdc	Signal repeater	14mA - 24 Vdc
LED visibility	360° (double LED)	Alarm temperature	62°C
Storage temperature	-10+70°C	Covered area	40m <sup>2</sup> max.
Operating temperature	-10+70°C	Shielded connection	Min. 0.5 mm <sup>2</sup>
Relative humidity	<93% non-condensing	Colour	White

Supplied as optional with unit to be connected and installed at customer care close to the unit.

### **OPTIONAL ACCESSORIES: 5891 – CONTROL UNIT VIA KIPLINK**





KIPlink is an innovative system based on Wi-Fi technology that allows to operate on a unit directly from Smartphone or Tablet via an APP.

#### WI-FI MODULE:

- Standard: IEEE 802.11n 802.11g
  - Frequencies: 2.4 2.4835 GHz
- Output power: <20 dBm (equivalent to <100mW)</li>
- Safety: WPA2
- Flow: < 20m

MEHITS APP

•

- Operating System: Android 5<sup>®</sup> or higher. IOS 8<sup>®</sup> or higher. Windows 10<sup>®</sup> or higher
- Download: Google Play<sup>®</sup>. Apple Store<sup>®</sup> e Microsoft Store<sup>®</sup>.

#### HOW TO USE KIPLINK

KIPlink can be used in two ways:

<u>Proximity keyboard</u> :	Approaching the machine with a Smartphone or a Tablet with the MEHITS APP installed, you can connect to the machine via Wi-Fi and you can control it like the standard controller keyboard. It is possible to switch off / on the machine, change sets and reset alarms. Knowing the relative passwords, you access the parameters of the USER. SERVICE and MANUFACTURER menus.
Local Monitoring:	Using a Smartphone, a Tablet or PC connected to the LAN of the building where the machine is also connected. Access is via WEB via a browser. The system has two access profiles: ONLY READ and READ & WRITE. ONLY READ allows only the visualization of the parameters and it is not possible to control the unit. READ & WRITE allows you to switch off / on the machine, change sets and reset alarms. Knowing the relative passwords. you access the parameters of the USER. SERVICE and MANUFACTURER menus.

#### DATA STORE

The system can store some data on a 1GB MicroSD card to be installed on the device. The data can be used for Service diagnostics. The card is not provided.

#### **KIPLINK NETWORK**

It is possible to set up mixed networks consisting of several KIPLink devices (10 maximum), to display information from different devices (called Client KIPLink) on one single device (called Master KIPLink). The information is collected from the various Client KIPLink devices connected to EVOLUTION+ / W3000 TE/ CX-4 controllers and sent through the Wi-Fi or Ethernet network to the Master KIPLink device, which stores them and makes them available through an appropriate user interface. The connection with the Master KIPlink can take place via Wi-Fi, via Ethernet or a combination of the two.

For complete information on the KIPlink system, please consult the relative technical documentation.



Maste

Logos, Trademarks and Company Name, are property of the respective Owners.

Client 1 Client 2 Client 3 Client 4

### **OPTIONAL ACCESSORIES: A822 – ADAPTIVE SET-POINT**



#### ADAPTIVE SET-POINT

An advanced algorithm that instantaneously detects the real thermal load of the indoor units and then conveys this information to the outdoor chillers, strongly increasing their operation.

- Dynamic variation of the chillers set point and water flow.
  - Increasing of the free cooling mode.
  - Adoption of the active redundancy system to better exploit stand-by chillers.

### **OPTIONAL ACCESSORIES: P141 – ANALOGUE SET-POINT COMPENSATION**

Analogue set point compensation according to an external analogue signal at Customer care. The microprocessor control, through the additional module "expansion card", can manage a compensation signal of the return air setpoint by analogue input (0...1V; 0...5V; 0.5...4.5V; 4...20mA; 0...20mA). The compensation curve allows to assign a temperature setpoint offset respectively to the minimum and maximum signal managed by the input.

### **OPTIONAL ACCESSORIES: A842 - NETWORK ANALYZER**

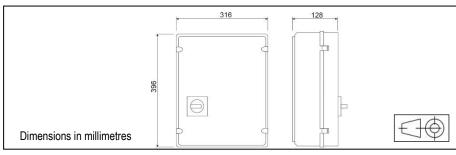
The optional is supplied in kit for external installation to the machine and includes:

- Main switch with door lock safety.
- Fuse.
- Network transducer.
- Current transformers. one for each power supply phase cable.
- Terminals.

This device provides continuous measurement of power consumption. monitoring current, voltage and power. These values are sent to unit microprocessor via RS485 serial cable, as shown on the unit wiring diagram.

The displayed variables are:

- Phase to phase voltage. only for three-phase units.
- Phase voltage (phase-neutral).
- Phase current.
- Neutral current only for three-phase units.
- Active phase power. only for three-phase units.
- Total active power.
- Active energy.
- Hour counts.



Wall-mounting fixing screws not supplied Weight of the system: 5 kg

Electrical connections at Customer care

#### **OPTIONAL ACCESSORIES: A812 – FREE-COOLING DIRECT CONTROL**

#### Not available for Over (O) version.

Preparation of the machine and the electrical panel for the direct free-cooling system "P034 Intake freecooling plenum".

#### **OPTIONAL ACCESSORIES: A791 – AIR TEMPERATURE CONTROL ON AIR RETURN**

Preparation of the machine for the control of the ambient air temperature with probes on air intake.



### OPTIONAL ACCESSORIES: A663 - 0-10V 3-WAY VALVE



Optional accessory of the cooling coil; The valve replaces the 2-way valve. 3-way modulating motorized valve with 0÷10 VDC control actuator and emergency manual control. The optional accessory is factory installed and do not modify the overall dimensions of the unit. This type of valve offers the following series of benefits:

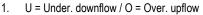
- Equal percentage flow control.
- No peaks initial flow.
- Excellent stability control thanks to the integrated characterizing disc.
- Excellent characteristic in partialisation.
- Stability in control.
- Maintenance free.
- Self-cleaning.

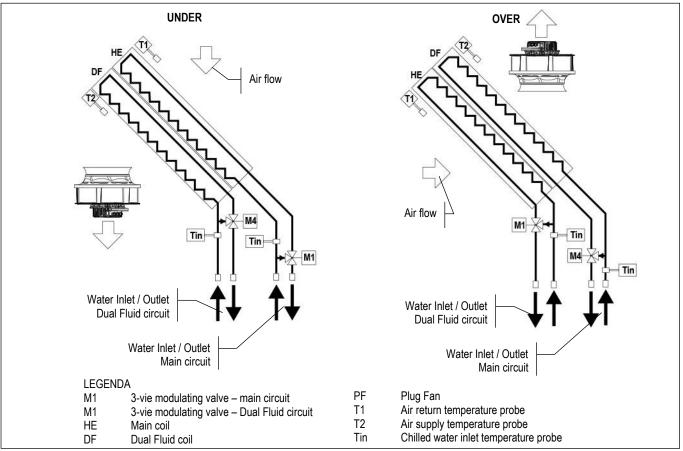
CHARACTERISTICS OF THE 3-WAY BALL VALVE

- Control path leakage rate A, air bubble-tight (EN 12266-1), bypass leakage rate I (EN 1349 e EN 60534-4).
- Maximum fluid pressure Ps=1600kPa.
- Maximum closing pressure (Close-off) ∆Ps=1400kPa.
- Maximum differential pressure ΔPmax=200 kPa.

The rotary actuator is controlled by a 0 ... 10 VDC signal and is optimized for this type of valve. The valve opens by turning counterclockwise and closes by turning clockwise. The actuator is equipped with a button for manual emergency operation and is maintenance-free.

VERSION (1)		U/O	U/O
MODEL		009	016
SIZE		F1	F2
3-VIE VALVE			
k <sub>v</sub> – Flow coefficient	m³/h	2.5	6.3





**IMPORTANT** 

For further information. please refer to chapter "VALVE PRESSURE DROP CALCULATION AS FUNCTION OF WATER FLOW RATE".



### **OPTIONAL ACCESSORIES: A431 - ELECTRIC HEATERS**



Not available for 460/3+N/60 power supply.

Electric heater consisting of finned aluminum elements, ensuring low surface temperature and deleting the air ionization problems. The optional is installed downstream the main cooling coil. In electric heaters with three working steps the activation is binary type. Components:

• Electric heater in aluminium armoured elements with integral fins.

- Electrical control.
- Safety thermostat.

#### 230/1/50-60 POWER SUPPLY

SIZE		F1	F2
VERSION (1)		U/O	U/O
THERMAL CAPACITY	kW	2.6	3.9
Power supply	V/Ph/Hz	230/1/50-60	230/1/50-60
Max absorbed current (FLA)	А	11.3	16.9
First working step	kW	1.3	1.3
Second working step	kW	1.3	2.6
Third working step	kW		1.3 + 2.6
NET WEIGHT (2)	kg	5	10

#### 400/3+N/50 POWER SUPPLY

SIZE		F1	F2
VERSION (1)		U/O	U/O
THERMAL CAPACITY	kW	2.6	3.9
Power supply	V/Ph/Hz	400/3+N/50	400/3+N/50
Max absorbed current (FLA)	А	11.3	16.9
First working step	kW	1.3	1.3
Second working step	kW	1.3	2.6
Third working step	kW		1.3 + 2.6
NET WEIGHT (2)	kg	5	10
230/3/60 POWER SUPPLY			
SIZE		F1	F2
VERSION (1)		U/O	U/O
THERMAL CAPACITY	kW	2.6	3.9
Power supply	V/Ph/Hz	230/3/60	230/3/60
Max absorbed current (FLA)	А	11.3	16.9
First working step	kW	1.3	1.3
Second working step	kW	1.3	2.6
Third working step	kW		1.3 + 2.6
NET WEIGHT (2)	kg	5	10

#### 380/3+N/60 POWER SUPPLY

SIZE		F1	F2
VERSION (1)		U/O	U/O
THERMAL CAPACITY	kW	2.4	3.6
Power supply	V/Ph/Hz	380/3+N/60	380/3+N/60
Max absorbed current (FLA)	А	10.8	16.2
First working step	kW	1.2	1.2
Second working step	kW	1.2	2.4
Third working step	kW		1.2 + 2.4
NET WEIGHT (2)	kg	5	10

1. U = Under. downflow / O = Over. upflow.

2. Value to be added to the weight of the standard unit.



### **OPTIONAL ACCESSORIES: 4301 – STEAM HUMIDIFIER**





Humidifier control board

Modulating steam humidifier with immersed electrodes fitted with safety and running accessories. A metallic cover on the top and tank ensure the highest levels of safety during operation. Standard for safety flammability UL94: V0.

The optional includes the combined temperature / humidity sensor on unit air intake and control board. The accessory is factory installed and requires only water filling connection.

Humidifier water charge and discharge pipes are not supplied.

It is recommended to install a filter and a shut-off valve on water inlet pipe. This humidifier produces non-pressurized steam by electrodes immersed in the water inside the cylinder: they bring the electric phase in the water that works as an electrical resistance and overheats. The steam so produced is distributed with dedicated distributors and used for ambient humidification or for industrial processes.

CHARACTERISTICS OF THE SUPPLY WATER

The quality of the used water influences the evaporation process so the humidifier can be fed with **not-treated water**. only when potable and non-demineralised.

LIMIT VALUES

			Min	Max
Hydrogen ions	pН		7	8.5
Specific conductivity at 20°C	<b>σ</b> R. 20 °C	µS/cm	350	750
Total dissolved solids	TDS	mg/l	(1)	(1)
Dry residue at 180°C	R <sub>180</sub>	mg/l	(1)	(1)
Total hardness	TH	mg/l CaCO₃	100 (2)	400
Temporary hardness		mg/l CaCO₃	60 (3)	300
Iron + Manganese		mg/l Fe + Mn	0	0.2
Chlorides		ppm Cl	0	30
Silica		mg/l SiO <sub>2</sub>	0	20
Residual chlorine		mg/l Cl⁻	0	0.2
Calcium sulphate		mg/l CaSO₄	0	100
Metallic impurities		mg/l	0	0
Solvents. diluents. soaps. lubricants		mg/l	0	0

(1) Values depending on specific conductivity; in general: TDS  $\cong$  0.93 \*  $\sigma_{R. 20 \text{ °C}}$ ;  $R_{180} \cong$  0.65 \*  $\sigma_{R}$ 

- (2) Not lower than 200% of the chloride content in mg/l di Cl-
- (3) Not lower than 300% of the chloride content in mg/l di Cl-

#### WARNING:

- Use only with drinking water.
- There is no reliable relationship between hardness and water conductivity.
- Do not treat water with softeners! This could cause corrosion of the electrodes or the formation of foam, leading to potential operating problems or failures.
- Do not add disinfectants or corrosion inhibiters to water, as these substances are potentially irritant.
- Is absolutely forbidden to use well water. industrial water or water drawn from cooling circuits; in general, avoid using potentially contaminated water, either from a chemical or bacteriological point of view.

SIZE		F1	F2
VERSION (1)		U/O	U/O
STEAM PRODUCTION	kg/h	3.0	3.0
Water content	I	3.9	3.9
Max water supply pressure	Bar	1÷8	1÷8
NET WEIGHT (2)	kg	4	4
HYDRAULIC CONNECTIONS			
WATER INLET - ISO 228/1 – G M	Ø	3/4"	3/4"

- 1. U = Under. downflow / O = Over. upflow
- 2. Value to be added to the weight of the standard unit. Does not include the weight of the water content.



HUMIDIFIER ELECTRIC DATA

230/1/50-60 POWER SUPPLY			
SIZE		F1	F2
VERSION (1)		U/O	U / O
Power supply	V/Ph/Hz	230/1/50-60	230/1/50-60
Power input	kW	2.3	2.3
Absorbed current (OA)	А	10.0	10.0
Max absorbed current (FLA)	А	14.1	14.1
400/3+N/50 POWER SUPPLY			
SIZE		F1	F2
VERSION (1)		U/O	U/O
Power supply	V/Ph/Hz	400/3+N/50	400/3+N/50
Power input	kW	2.3	2.3
Absorbed current (OA)	А	10.0	10.0
Max absorbed current (FLA)	A	14.1	14.1
230/3/60 POWER SUPPLY			
SIZE		F1	F2
VERSION (1)		U/O	U/O
Power supply	V/Ph/Hz	230/3/60	230/3/60
Power input	kW	2.3	2.3
Absorbed current (OA)	А	10.0	10.0
Max absorbed current (FLA)	А	14.1	14.1
380/3+N/60 POWER SUPPLY			
SIZE		F1	F2
VERSION (1)		U/O	U/O
Power supply	V/Ph/Hz	380/3+N/60	380/3+N/60
Power input	kW	2.3	2.3
Absorbed current (OA)	А	10.4	10.4
Max absorbed current (FLA)	А	14.6	14.6
460/3+N/60 POWER SUPPLY			
SIZE		F1	F2
VERSION (1)		U/O	U / O
Power supply	V/Ph/Hz	460/3+N/60	460/3+N/60
Power input	kW	2.3	2.3
Absorbed current (OA)	А	2.9	2.9
Max absorbed current (FLA)	А	4.0	4.0

1. U = Under. downflow / O = Over. upflow

### **OPTIONAL ACCESSORIES: P051 - DEHUMIDIFICATION**

The system is automatic and checks for any increase in ambient humidity. Components:

- Temperature / Humidity sensor on the air intake.
- Electronic control system of the dew point temperature for the combined intervention of cooling capacity and air flow.



### OPTIONAL ACCESSORIES: P161 - T/rH AIR INTAKE SENSOR



The accessory replaces the temperature sensor installed on the air intake in the indoor unit. The sensor is supplied with following option:

- Steam humidifier installation.
- Dehumidification system.
- Displaying of the relative humidity room value.

### **OPTIONAL ACCESSORIES: 4666 – EXTERNAL AIR PROBE**



- The probe must be installed protected against atmospheric agent and allows the displaying of the external air temperature.
- The sensor is mandatorily required with following option:
- P034 Intake free-cooling plenum.

### **OPTIONAL ACCESSORIES: P071 – REMOTE T/RH PROBE**



The accessory is added to the standard temperature sensor or to the temperature / humidity sensor (optional) on the machine air intake. For indoor installation in a specific point of the room to be conditioned.

### **OPTIONAL ACCESSORIES: P113 - DUAL POWER SUPPLY**

The optional is supplied in mounting kit and contained in polycarbonate box.

The motorised changeover automatically manage changeover between two power supply lines, or manually for emergency operations.

These devices are suitable for low voltage systems with interruption of the supply to the load during transfer.

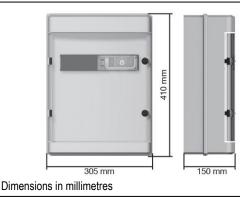
The model supplied in the automatic version checks the source and switches over automatically, based on configurable parameters.

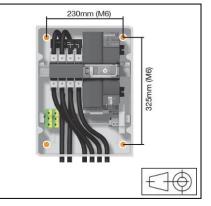
# OPEN TRANSITION TYPE TRANSFER SWITCH WITH A MINIMUM INTERRUPTION OF THE SUPPLY DURING TRANSFER.

To maintain the microprocessor powered and avoid its restarts is mandatory to foresee the installation of the "temporary microprocessor power supply" optional accessory. The system guarantees the microprocessor power supply for a few minutes in case of supply voltage failure.

The wall mounting kit includes a plastic enclosure with following dimensions: SINGLE-PHASE system – IP55





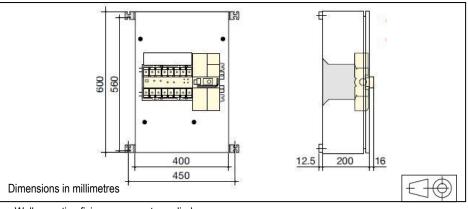


Wall-mounting fixing screws not supplied Weight of the system: 12 kg Electrical connections at Customer care





THREE-PHASES system - IP54



Wall-mounting fixing screws not supplied Weight of the system: 12 kg Electrical connections at Customer care

### OPTIONAL ACCESSORIES: P084 - ePM<sub>10</sub> 50% AIR FILTERS

The ePM<sub>10</sub>50% air filters (according to ISO EN 16890) replace the standard one. The filters generate a pressure drops higher than the standard ones. The filters are made of glass micro-fibre and are not regenerable.

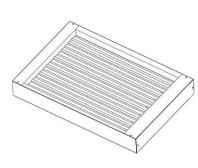
MODEL		009	016
SIZE		F1	F2
VERSION (1)		U / O	U / O
Additional pressure drops (2)	Pa	19	53
Reference air flow	m³/h	2200	4300

1. U = Under. downflow / O = Over. upflow

2. Additional pressure drops referred to nominal air flow with clean filter.



### **OPTIONAL ACCESSORIES: A532 – DAMPER WITH SPRING RETURN**



Accessory installed on unit air delivery (Over version) or return (Under version) and it can be matched to plenum.

The optional is not suitable for installation in seismic areas.

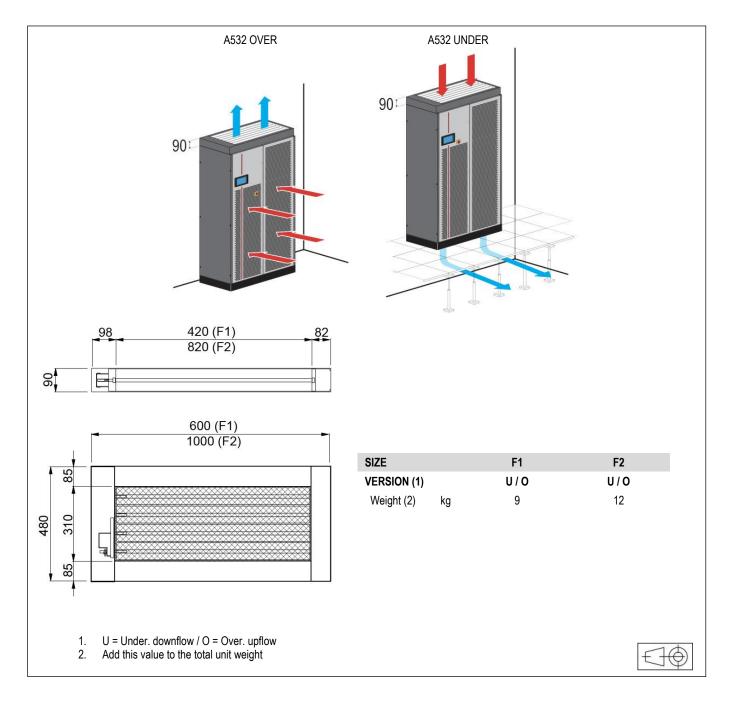
#### FRAMEWORK

- Frame in galvanized steel sheet with protective surfaces treatment in compliance with UNI ISO 9227/ASTMB117 and ISO 7253 and painted with epoxy powders. Colour RAL 9005.
- Opposed blade dampers in galvanized steel sheet.
- Actuator for damper control with spring return.
- Terminals for electric connection to the unit.

#### WORKING LOGIC

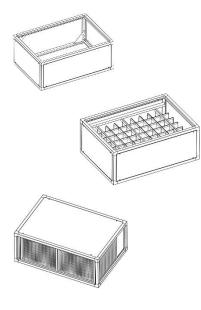
The damper opens at supply fans activation to allow air flow.

When the fans stop for failure or stop command. the damper closes, preventing air flow into the unit.





### OPTIONAL ACCESSORIES: P011 ... P034 - SUPPLY / INTAKE AIR PLENUM



The optional is supplied separately and the installation on the unit is at Customer care. The plenums have same technical characteristics of the indoor unit cabinet.

It is possible to install only a single plenum to ensure stability to the unit. The optional are not suitable for installation in seismic areas.

FRAMEWORK

- Frame in aluminium extrusion, painted with epoxy powders. Colour RAL 7016.
- Panels in galvanized steel sheet with protective surfaces treatment in compliance with UNI ISO 9227/ASTMB117 and ISO 7253 and painted with epoxy powders. Colour RAL 7016.
- Panels insulated with polyurethane foam and seals to ensure airtight.
- Panels fixed with screws.
- Removable panels.
- Set of fixing elements to fasten the plenum to the unit.

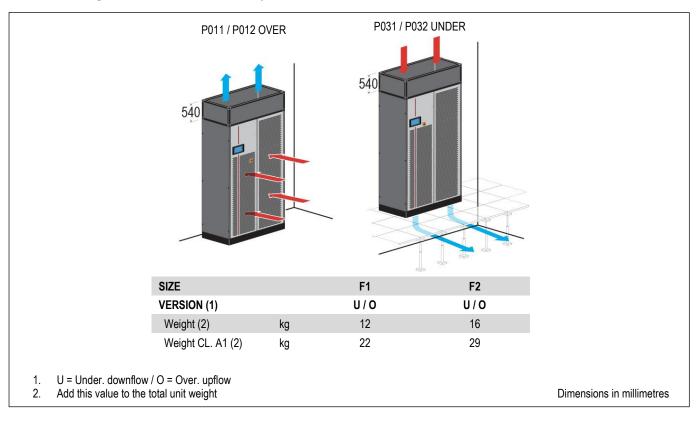
Type of plenum:

- Empty supply/intake plenum. Also available with fire reaction in class "A1" (EN 13501-1).
  - Plenum with frontal and lateral grilles. Also available with fire reaction in class "A1" (EN 13501-1) or reaction to fire classification.
- Plenum with soundproof sections.
- Plenum with frontal grille and soundproof sections.



#### P011 / P012 - P031 / P032: EMPTY PLENUM

The plenum is void and can be used to rise the air inlet/outlet. Remove the frontal panels for inspection. Also available with fire reaction in class "A1" (EN 13501-1). The optional is not suitable for installation in seismic areas.





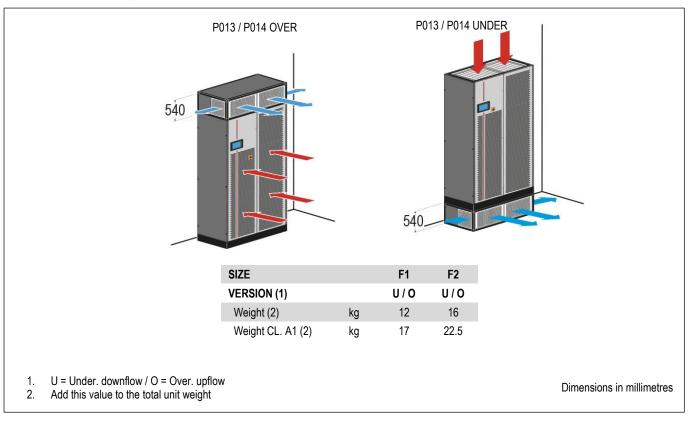
#### P013 / P014: PLENUM + 3 GRILLES

The plenum must be installed on air delivery.

The plenum allows the air distribution directly into the room.

The plenum is supplied with air distribution grilles with double row adjustable fins on front and lateral side. Also available with fire reaction in class "A1" (EN 13501-1).

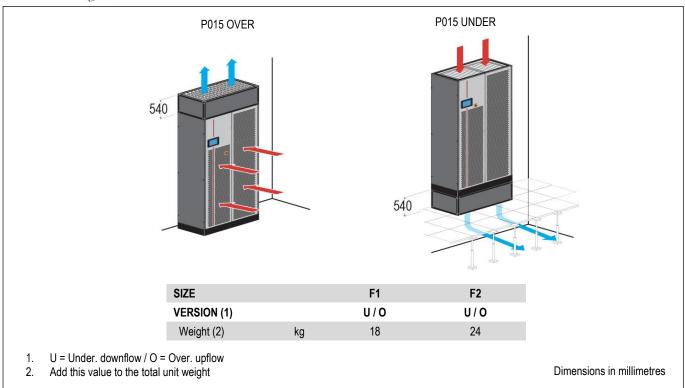
The optional is not suitable for installation in seismic areas.





#### P015: SILENCED PLENUM

**The plenum must be installed on air delivery.** The plenum is fitted with sound absorbers to reduce the noise emission. Remove the frontal panels for inspection. The optional is not suitable for installation in seismic areas.



#### ACOUSTIC DATA

MODEL		009	016
SIZE		F1	F2
VERSION (1)		U/O	U/O
SOUND LEVEL ISO EN 3744 (	2)		
On air delivery. Under (2)	dB(A)	59.9	56.1
On air delivery. Over (3)	dB(A)	59.9	56.1
Air flow (4)	m³/h	2200	4300

1. U = Under. downflow / O = Over. upflow / DL = Displacement air flow

2. Noise pressure level at 1 meter in free field – ISO 3744

3. Air intake from the front.

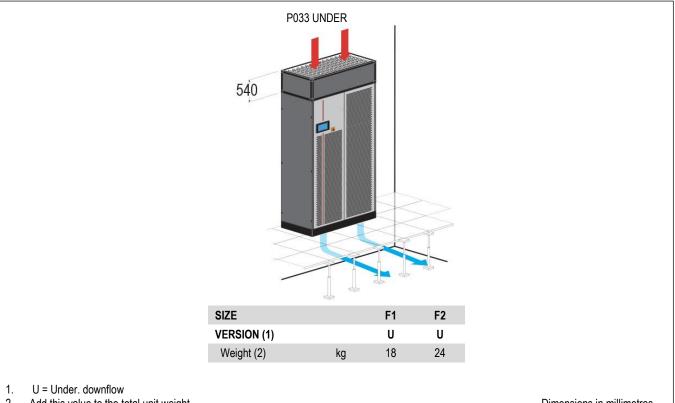
4. Nominal air flow with noise absorption partitions plenum installation and external static pressure 20 Pa.





**P033: SILENCED INTAKE PLENUM** 

Not available for Over (O) version. The plenum is fitted with sound absorbers to reduce the noise emission. Remove the frontal panels for inspection. The optional is not suitable for installation in seismic areas.



2. Add this value to the total unit weight **Dimensions in millimetres** 

ACOUSTIC DATA			
MODEL		009	016
SIZE		F1	F2
VERSION (1)		U	U
SOUND LEVEL ISO 3744	(2)		
On air intake. Under	dB(A)	55.7	52
Air flow (3)	m³/h	2200	4300

1. U = Under. downflow

Noise pressure level at 1 meter in free field - ISO 3744. 2.

3. Nominal air flow with noise absorption partitions plenum installation and external static pressure 20 Pa.





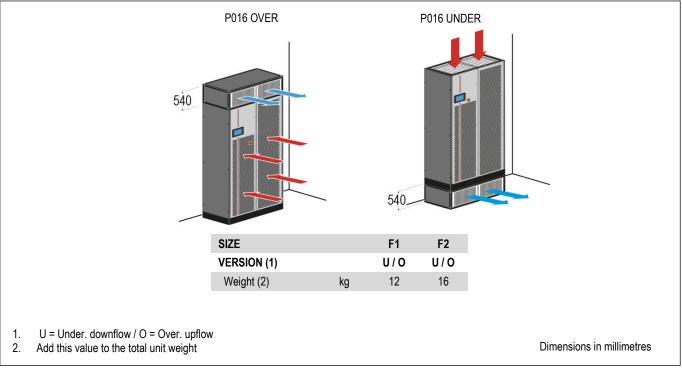
### P016: SILENCED PLENUM + 1 GRILLE

The plenum must be installed on air delivery.

The plenum allows the frontal air distribution directly into the room and a noise reduction of the air delivery.

The plenum is supplied with air distribution grille with double row adjustable grills on front side and sound absorbers.

The optional is not suitable for installation in seismic areas.



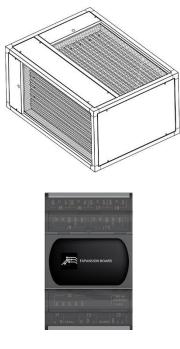
ACOUSTIC DATA			
MODEL		009	016
SIZE		F1	F2
VERSION (1)		U/O	U/O
SOUND LEVEL ISO 3744 (2)			
On air delivery. Under	dB(A)	58.5	54.9
On air delivery. Over	dB(A)	58.5	54.9
Air flow	m³/h	2200	4300

1. U = Under. downflow / O = Over. upflow

2. Noise pressure level at 1 meter in free field - ISO 3744



## **OPTIONAL ACCESSORIES: P034 – INTAKE FREE-COOLING PLENUM**



Expansion board of the microprocessor control

Not available for Over (O) version.

The optional is supplied separately and the installation on the unit is at Customer care. The plenums have same technical characteristics and base dimensions of the machine cabinet. The optional allow to obtain free-cooling by direct ambient air intake into the room.

The dampers are proportionally managed by the microprocessor control, that regulates the quantity of the ambient air to put in the room according to the set-point.

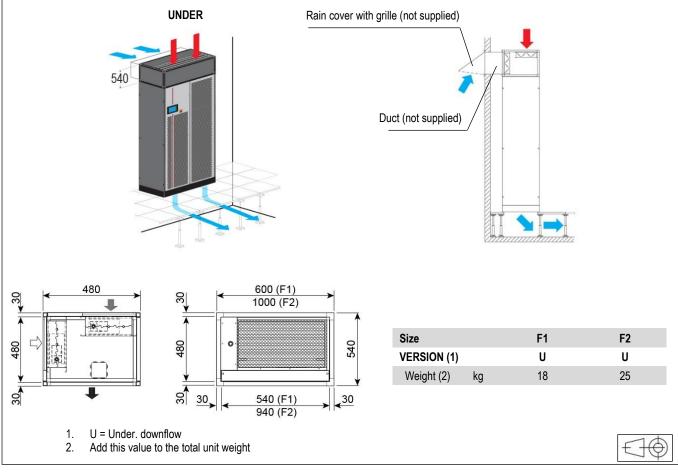
The optional is not suitable for installation in seismic areas.

#### COMPONENTS

- Frame in aluminium extrusion, painted with epoxy powders. Colour RAL 7016.
- Panels in galvanized steel sheet with protective surfaces treatment in compliance with UNI ISO 9227/ASTMB117 and ISO 7253 and painted with epoxy powders. Colour RAL 7016.
- Panels insulated with polyurethane foam and seals to ensure airtight.
- Removable panels fixed with screws.
- Opposed blade dampers in galvanized steel sheet and safety grille for ambient air and room air suction.
- Actuator for each damper.
- Terminals for electric connection to the unit.
- Set of fixing elements to fasten the plenum to the unit.
- Combined Temperature / Humidity sensor on machine air suction. The sensor must be moved outside the air conditioners for a proper read of the room temperature value.
- Temperature sensor for outdoor air. The sensor must be installed in the outdoor air suction duct or anyway protected against atmospherics agent.
- Expansion board for microprocessor control.
  - Free contact for free-cooling operating status monitoring.
- Terminals on indoor unit for:
  - o 24 Vac power supply for the overpressure damper servomotor.
  - 0-10Vdc control signal for the servomotor.
    - Servomotor and overpressure damper are not supplied.

Ducting for ambient air suction are at Customer care.

A rain cover with grille on ambient air intake is recommended.





#### AIR EXHAUSTION DAMPER – Not supplied

#### WARNING

IT IS COMPULSORY TO INSTALL IN THE ROOM TO BE CONDITIONED A MOTORIZED DAMPER APPROPRIATELY DIMENSIONED FOR THE EXHAUSTION OF AIR FROM THE ROOM DURING FREE-COOLING OPERATION.

During free-cooling operation, the air conditioner supplies ambient air directly into the room, this causes an increase in air pressure inside the room.

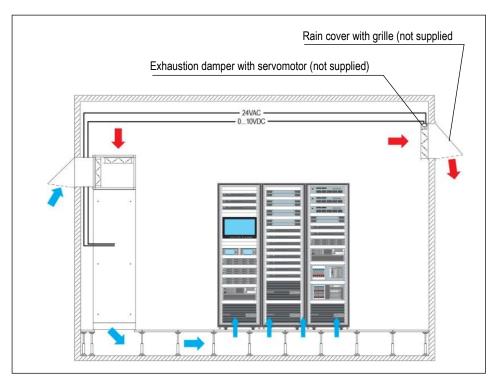
The exhaustion damper avoids the increase in pressure in the room.

The damper must be installed at the highest point of the room to exhaust excess hot air to the outside. Install the damper if possible. in opposite position to air conditioner.

The damper is controlled by the modulating signal 0-10Vdc of the free-cooling control of the air conditioner. The 24Vac power supply of the servomotor and the 0-10Vdc free-cooling signal is available on the unit's electrical terminal block (see wiring diagram for connections).

Air exhaustion must be protected with a rain cover and a grille (at Customer care).

The electrical connection cables are not supplied.



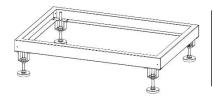
#### DIMENSIONS OF THE EXHAUSTION DAMPER

MODEL		009	016
Damper area	m <sup>2</sup>	0.2	0.4
Air flow	m³/h	2200	4300

In case of several units installed in the same room that operate simultaneously. it is possible to install a single damper with adequate section.



## OPTIONAL ACCESSORIES: P041 / P042 / P043 - SUPPORT FRAME



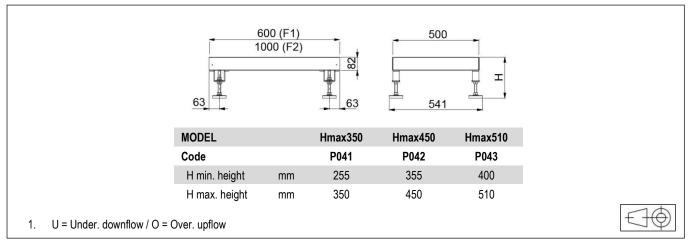
The optional is supplied in mounting kit.

It is not possible to match the base frame with plenum installed under the machine.

For a correct installation of the air conditioner we suggest you utilize a gasket between the base frame and the unit base.

The base frame is available in 3 models with 3 different heights.

The optional is not suitable for installation in seismic areas.



### OPTIONAL ACCESSORIES: A272 - CL.A1 (EN13501-1) INSULATION

The optional is designed **TO SUPPLY THE PANELING ONLY WITH FIRE REACTION IN CLASS A1 (EN 13501-1)**"; furthermore. allows a noise insulation of the panels of the air conditioners. The pressure level reduction of the unit is about 2 dB(A). The reduction refers ONLY to the sound level radiated from the unit or in front of the unit. The noise level data on return and delivery air do not undergo reductions.

The accessory includes:

- External part as standard panel.
- Internal part in galvanized steel sheet.
- The inside noise insulation with special soundproof material.
- REACTION TO FIRE CLASSIFICATION

On Italian territory, the classification is per the D.M. of June 26. 1984 and subsequent amendments, providing for a sort in "Classes" from 0 (non-combustible material) to 5 (extremely flammable material). The EN 13501-1 regulation is ordered in classes from A1 (non-combustible material) to F (extremely flammable material).

A comparison of the classes is not possible because the methods and evaluation criteria are completely different. The comparison table below is being considered purely indicative.

Definition	Italian classes	EN 13501-1
Non-combustible material	Class 0	A1
Combustible material. very limited contribution to fire	Class 1	A2 – B
Combustible material. limited contribution to fire	Class 2	A2 – B - C
Combustible material. medium contribution to fire	Class 3	C – D
Combustible material. highly contribution to fire	Class 4	E
Combustible material. easily flammable	Class 5	F

It is possible to provide the sandwich panels for the OVER units with air flow from the top. This implies that the air intake must necessarily be from the base of the unit with front blind panelling (optional "B263 Bottom air intake + blind panels"). The accessory increases the unit weight:

SIZE		F1	F2
OVER Weight increasing (1)	kg	26	35
<b>UNDER</b> Weight increasing (1)	kg	31	42

1. Add this value to the total unit weight



## **OPTIONAL ACCESSORIES: P151 – LOWERED DISPLAY FOR UNDER**

For machines installed above the supply plenum.

The display / keypad on the front panel of the machine is installed lowered by about 50cm to facilitate consultation and use.

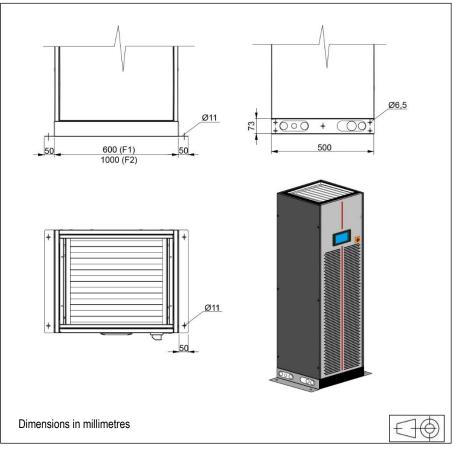
## **OPTIONAL ACCESSORIES: P101 - ANTI-SEISMIC FIXING KIT**



The optional is supplied in mounting kit.

Two lateral supports that must be fixed at the machine basement sides. supplied with fixing bolts. This is a safety device that must be mounted before the unit installation and connected to a structural part with adequate resistance in the installation site to prevent the risk of unit movement or overturning due to earthquake.

Fixing screws to the structural part not supplied.



The fixing of the unit to the structure is at Customer care.

To grant anti-seismic resistance the unit must be fixed to a structural part with adequate resistance with 4 steel screws M10 (not supplied). Each anchoring system must resist to a lifting traction force as shown in table.

MODEL		009	016
SIZE		F1	F2
VERSION (1)		U / O	U/O
Number of screws	No.	4	4
Type of screw		M10	M10
Traction resistance needed. single anchor. Under	kg	968	1471
Traction resistance needed. single anchor. Over	kg	1025	1595

1. U = Under. downflow / O = Over. upflow

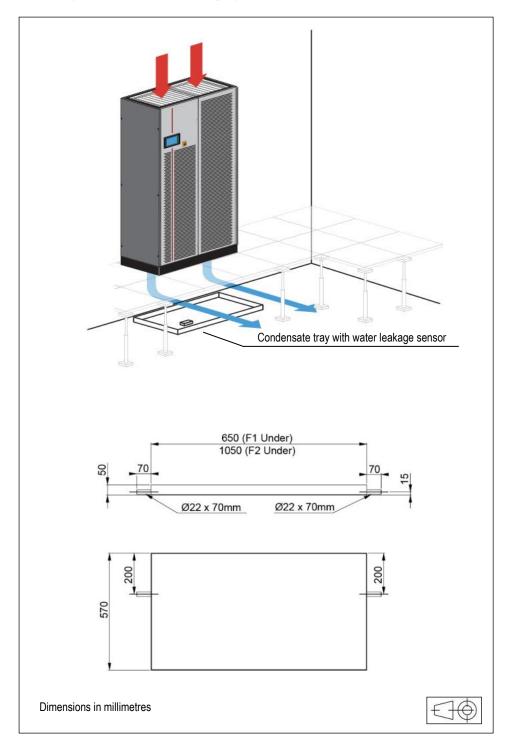


## OPTIONAL ACCESSORIES: T500000310 / 311 - CONDENSATE TRAY (only UNDER version)

Additional condensing tray for Under flow version in peraluman.

This component must be considered as a safety device to install in the floor under the unit in the event of water leaks.

The water leakage sensor is supplied to be installed at customer care in the additional condensing tray. The tray is equipped with a water drainage system Ø 22mm.



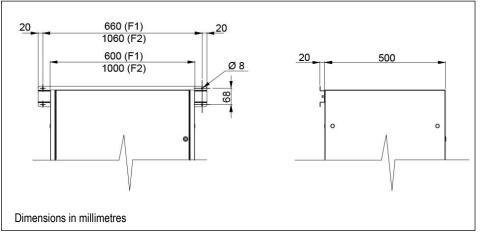


## OPTIONAL ACCESSORIES: LM8300023 / 54 - UNIT BIND BRACKET



The bracket is supplied in mounting kit. This bracket is supplied complete with fixing bolts to the machine. This is a safety device that must be installed together with the unit and connected to a structural part in the installation site (wall, structure, etc.) to prevent the risk of unit overturning due to external causes (accidental impact, earthquake, etc.). Wall fixing screws not supplied.

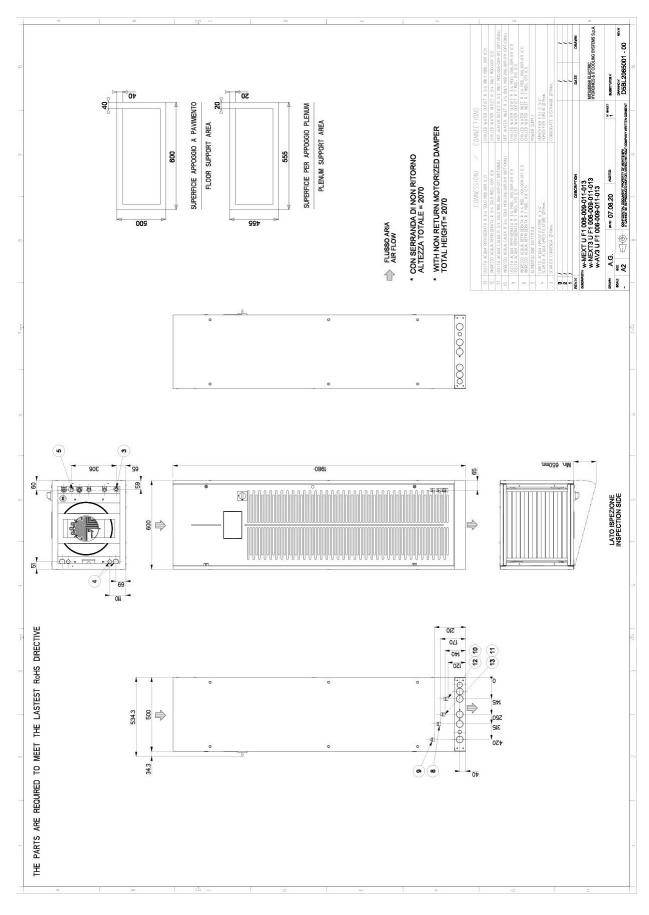






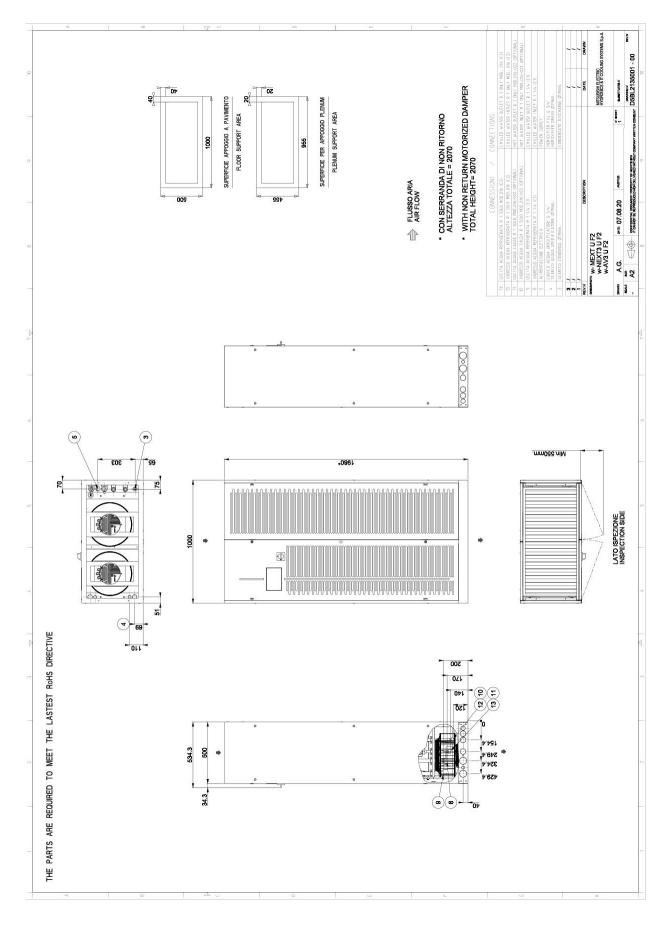
## MACHINE DRAWINGS

Dimensions in mm – UNDER F1



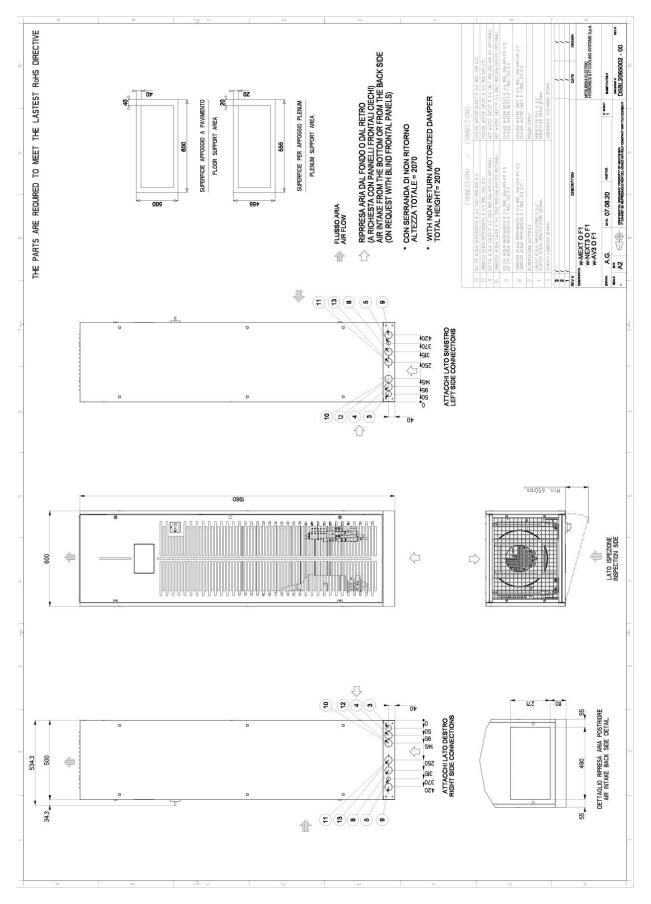


#### MACHINE DRAWINGS Dimensions in mm – UNDER F2



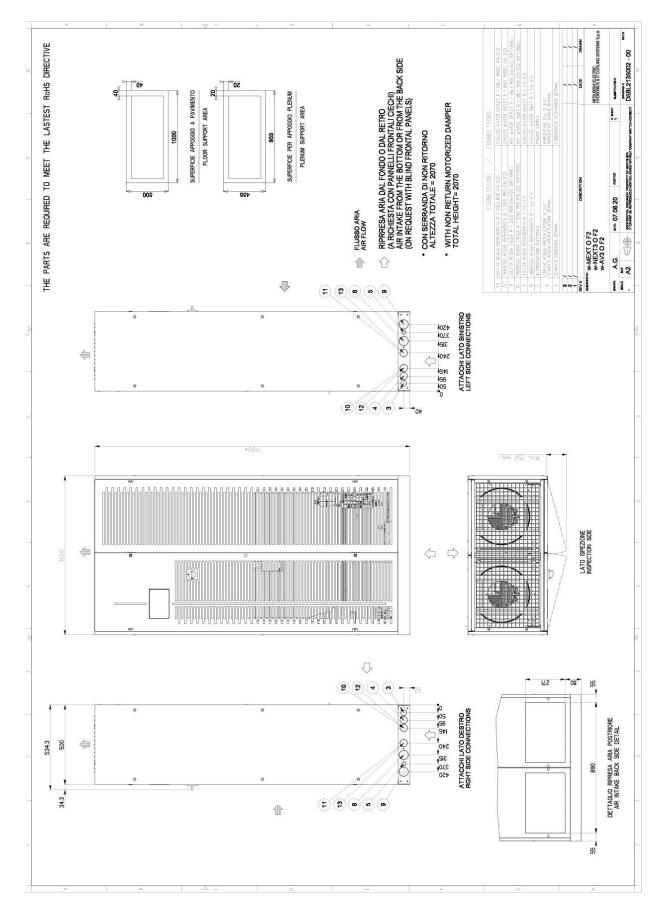


#### MACHINE DRAWINGS Dimensions in mm – OVER F1





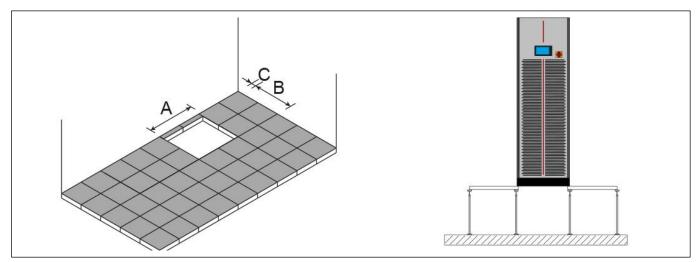
#### MACHINE DRAWINGS Dimensions in mm – OVER F2





## HOLE IN THE RAISED FLOOR FOR DOWNFLOW VERSION

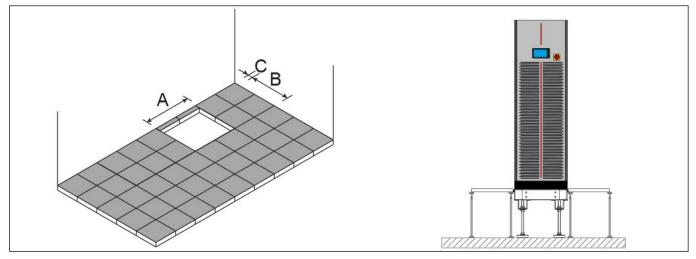
#### HOLE IN THE RAISED FLOOR WITHOUT SUPPORT FRAME



Foresee a hole in the floor with the following dimensions:

SIZE		F1	F2
Α	mm	540	940
В	mm	440	440
С	mm	90	90

#### HOLE IN THE RAISED FLOOR WITH SUPPORT FRAME (OPTION)



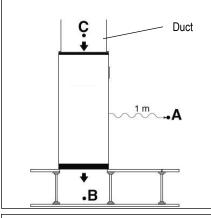
Foresee a hole in the floor with the following dimensions:

SIZE		F1	F2
Α	mm	610	1010
В	mm	510	510
С	mm	60	60



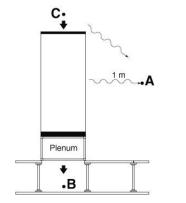
## **EXAMPLE FOR MACHINES NOISE EMISSION CALCULATION**

#### UNDER UNIT WITH DUCT ON AIR INTAKE



Lp **A** = Front side Under catalogue value Lp **B** = Air delivery Under catalogue value Lp **C** = Air intake Under catalogue value The points **B** and **C** do not influence the point **A** 

#### UNDER UNIT WITH PLENUM ON AIR DELIVERY



- Lp **A** = Front side Under catalogue value Lp **B** = Air delivery Under catalogue value –plenum noise reduction
- Lp C = Air intake Under catalogue value

Lp **A+C** = 10 log<sub>10</sub> 
$$\left(10^{\frac{\text{LpA}}{10}} + 10^{\frac{\text{LpC}}{10}}\right)$$

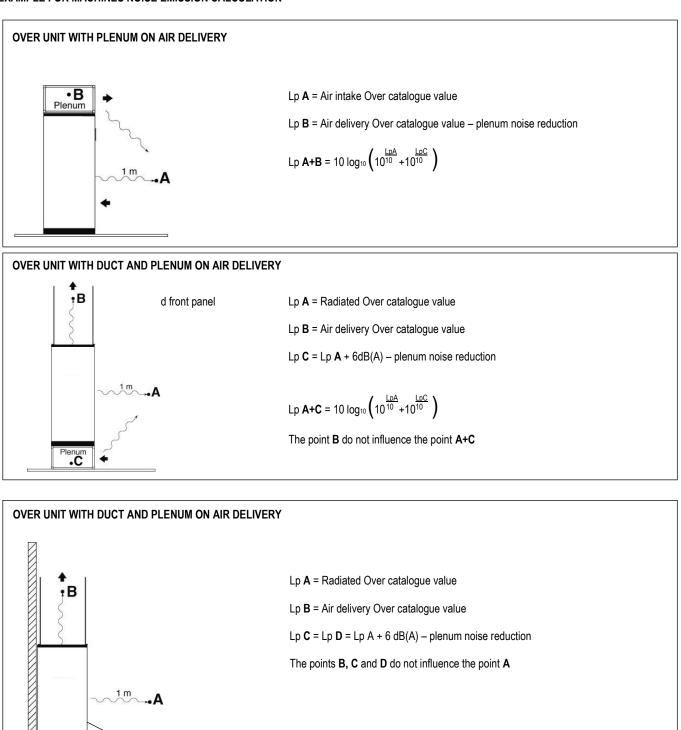
The point  ${\bf B}$  do not influence the point  ${\bf A}$ 

### UNDER UNIT WITH PLENUM ON AIR INTAKE ŧ Plenum Lp A = Front side Under catalogue value С Lp B = Air delivery Under catalogue value Lp C = Air intake Under catalogue value – plenum noise reduction 1 m .Δ Lp **A+C** = 10 log<sub>10</sub> $\left(10^{\frac{\text{LpA}}{10}} + 10^{\frac{\text{LpC}}{10}}\right)$ ŧ The point B do not influence the point A •B OVER UNIT WITH DUCT B Lp A = Air intake Over catalogue value Lp B = Air delivery Over catalogue value The point B do not influence the point A

1 m ... A



#### EXAMPLE FOR MACHINES NOISE EMISSION CALCULATION



The declared noise levels are intended in free field conditions.

Blind front panel



С

**IMPORTANT** 

Plenum

**₽**D

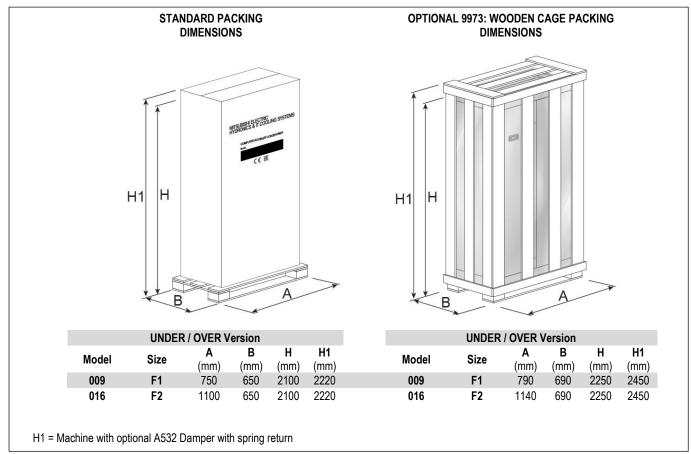
### SHIPMENT: PACKING DIMENSIONS

Values referred to basic machine. The presence of some accessories increases the weight of machine. The machines are shipped on pallet and covered with carton box.

On request packing on pallet covered with shrink wrap and wooden cage.

The optional "A532 Damper with spring return" is shipped mounted on the machine and increases its weight and height.

The shipping weight of the machine includes the unit bind bracket, the water leakage detector and only for Under version the condensate tray.



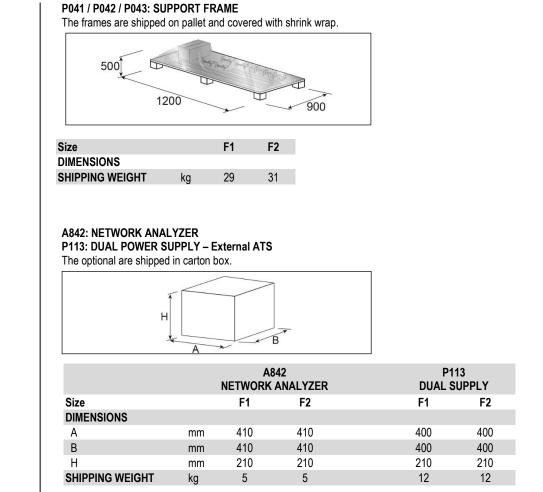
### SHIPMENT: SHIPPING WEIGHT

Version				
			U (UNDER)	
Model		009		016
Size		F1		F2
PACKING TYPE				
Standard	kg	140		209
Standard (1)	kg	149		221
Wooden cage	kg	162		232
Wooden cage (1)	kg	171		244
Version			O (OVER)	
Madal		009		016
Model		005		010
Size		F1		F2
Size	kg			
Size PACKING TYPE	kg kg	F1		F2
Size PACKING TYPE Standard		<b>F1</b> 135		<b>F2</b> 203

(1) Machine with optional A532 Damper with spring return



### SHIPMENT: OPTIONALS PACKING DIMENSIONS AND SHIPPING WEIGHT



#### P101: ANTISEISMIC FIXING KIT

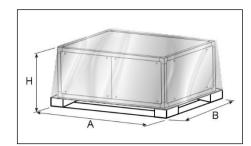
The kit is shipped togheter the machine.

Size		F1	F2
Weight	kg	2.3	2.3



#### P011 / P012 – P031 / P032: EMPTY PLENUM P013 / P014: PLENUM + 3 GRILLES P015: SILENCED PLENUM P033: SILENCED INTAKE PLENUM P016: SILENCED PLENUM + 1 GRILLE P034: INTAKE FREE COOLING PLENUM

The plenums are shipped on pallet and covered with shrink wrap.



Size		F1	F2
DIMENSIONS			
A	mm	750	1100
В	mm	650	650
Н	mm	670	670
SHIPPING WEIGHT			
P011 - Empty plenum "O"	kg	23	31
P012 - Empty plenum CL. A1 (EN 13501-1) "O"	kg	33	44
P031 - Empty plenum "U"	kg	23	31
P032 - Empty plenum CL. A1 (EN 13501-1) "U"	kg	33	44
P013 - Plenum + 3 grilles "O" / "U"	kg	23	31
P014 - Plenum + 3 grilles CL. A1 (EN 13501-1) "O" / "U"	kg	28	38
P015 - Silenced plenum "O" / "U"	kg	29	39
P033 - Silenced intake plenum "U"	kg	29	39
P016 - Silenced plenum + 1 grille + "O" / "U"	kg	23	31
P034 - Intake free cooing plenum "U"	kg	29	40

"O" Over / "U" Under



## VALVE PRESSURE DROP CALCULATION AS FUNCTION OF WATER FLOW RATE

Flow coefficient  $k_V$  defines the water flow (between 5°C and 40°C) expressed in m<sup>3</sup>/h that cross a valve with a pressure drop of 1bar (100kPa).

With this data is possible to calculate the localized pressure drop as function of the water flow rate.

 $\Delta P = (Q / k_V)^2$ 

 $\Delta P$  (bar) = localized pressure drop of valve. Q (m<sup>3</sup>/h) = water flow rate – it varies according to the desired operating condition.  $k_V$  (m<sup>3</sup>/h) = valve flow coefficient.

The formula allows to calculate the value of the localized pressure drop (in bar). The pressure drops values showed on the documentation are supplied in kPa. Is possible to change from one unit to another through the following conversion.

1 bar = 100kPa

# CALCULATION EXAMPLE OF 2-WAY VALVE PRESSURE DROP IN FUNCTION OF CHILLED WATER COIL WATER FLOW RATE

#### Model 022 F2 - CHILLED WATER COIL

Example at nominal conditions. Characteristics referred to entering air at 26°C-40%RH with chilled water temperature 10-15°C - 0% glycol.

Water flow rate:  $3.5 \text{ m}^3/\text{h}$ Valve flow coefficient k<sub>V</sub>:  $6.3 \text{ m}^3/\text{h}$ 

2-way valve for by-pass pressure drop:  $\Delta P = (Q / k_V)^2 = (3.5 / 6.3)^2 = 0.309 (bar) * 100 (kPa / bar) = 30.9 kPa.$ 





tor a greener tomorrow

And.

Eco Changes is the Mitsubishi Electric Group's environmental statement, and expresses the Group's stance on environmental management. Through a wide range of businesses, we are helping contribute to the realization of a sustainable society.

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